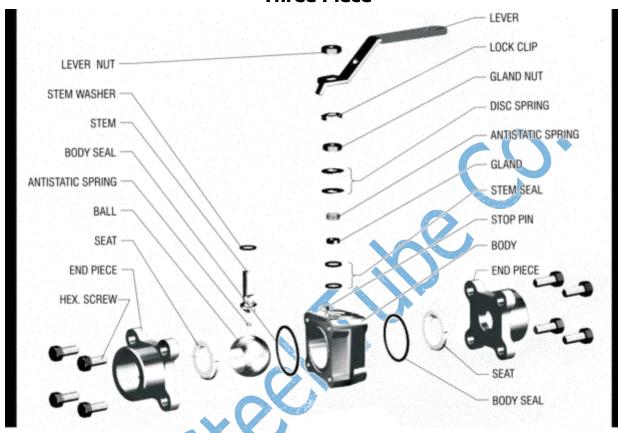
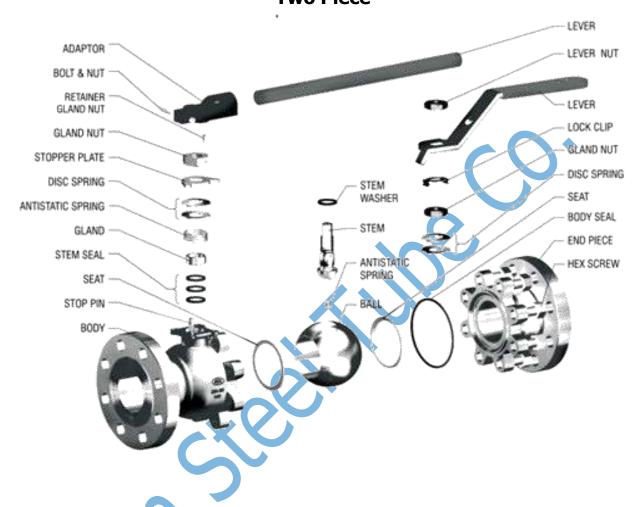


Ball Valve Parts Three Piece

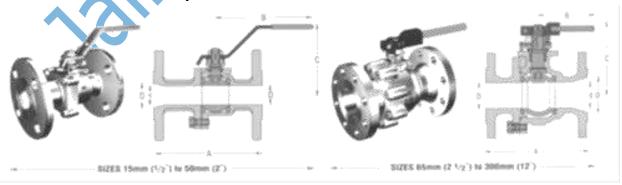




Ball Valve Parts Two Piece



Two Piece, Reduced & Full Bore Ball Valves



DESIGN STD : BS EN ISO 17292 (8S 5351) TESTING STD : EN 12266-1

SERIES

'W' R2 / 'W'F2 (Class 150)
'W' R2 / 'W'F2 (Class 300)

APPLICATION:

➤ Chemical Process Plants ➤ Caustic Chlorine Plants

► Fertitizer Plants
► Dyes and Pigments

Hazardous Fluids
 Acids and Alkalies

▶ Pesticides

RB - REDUCED BORE

Dimensions are in mm (inch)

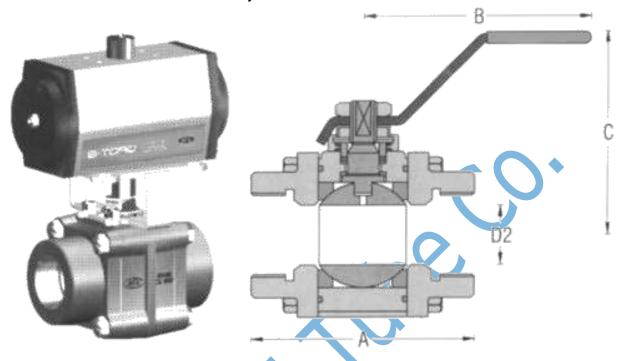
SIZE	•		۸	-	¢	đ	D	*					11)				-
ma		Cla			_	_			es 150		sss 150		HER 600		ns 900		1500
(knch) 150	300	600	900 & 150	0	R8	FIS & FIS	RB.	FB	RB	FB	R8	FB	RB	FB	RB	FB
15	108	140	165	216	80	11	13	1.2	1.3	1.9	2.1	3.2	3.3	4.6	4.9	5.0	6.0
(1/2)	(4.3)	(5.5)	(6.5)	(8.5)	(3.1)	(0.4)	(0.5)	(2.6)	(3.0)	(4.2)	(4.6)	(7.1)	(7.3)	(10.1)	(18.8)	411.0)	(13.2)
20	117	152	190	229	85	13	20	1.6	2.0	2.9	3.2	4.8	5.0	6.5	7.1	7.5	9.5
(3/4)	(4.6)	(6.0)	(7.5)	(9.0)	(3.3)	(0.5)	(0.8)	(3.5)	(4.4)	(6.4)	(7.1)	(10.6)	111.00	{14.3}	(15.8)	(16.5)	(20.9)
25	127	165	216	254	90	20	25	2.3	2.7	3.9	4.3	6.5	6.7	8.8	13.0	10.0	14.0
(1)	(5.0)	(5.5)	(8.5)	(10.0)	(3.5)	(0.8)	(1.0)	(5.1)	(6.0)	(8.6)	(9.5)	(14.3)	(14.8)	(19.4)	(28.7)	(22.0)	(30.9)
32	140	178	229	280	105	25	32	3.4	3.8	5.2	5.8	8.4	9.0	12.5	21.0	16.0	23.0
(1.1/4)	(5.5)	(7.0)	(9.0)	(11.0)	(4.1)	(1.0)	(1.3)	(7.5)	(8.4)	(11.5)	(12.8)	(18.5)	(19.8)	$\{27.6\}$	(46.3)	(35.3)	(50.7)
40	165	190	241	305	110	32	38	4.8	5.0	7.5	8.1	13.0	14.0	20.0	28.0	23.0	29.0
(1.1/2)	(6.5)	(7.5)	(9.5)	(12.0)	(4.3)	(1.3)	(1.5)	(10.6)	(11.0)	(16.5)	(18.6)	(28.7)	(30.9)	{44.1}	(61.7)	(50.7)	(63.9)
50	178	216	292	368	135	38	50	6.8	8.2	9.3	10.8	16.0	21.0	27.0	31.0	32.0	
(2)	(7.0)	(8.5)	(11.5)	(14.5)	(5.3)	(1.5)	(2.0)	(15.0)	(18.1)	(203)	(23.8)	(35.3)	(46.3)	(59.5)	(68.3)	(70.5)	-
65	190	241	330	419	155	50	64	10.5	15.5	13.5	21.5	25.0	30.0	40.0	50.0	*	-
(21/2)	(7.5)	(9.5)	(13.0)	(16.5)	(6.1)	(2.0)	(2.5)	(23.1)	(34.1)	(29.8)	(47.4)	(55.1)	(66.1)	(88.2)	(110.2)		
80	203	283	356		170	58	76	16.5	18.5	24.5	30.0	33.0	38.0			-	-
(3)	(8.0)	(11.1)	(14.0)		(6.7)	(2.3)	(3.0)	(36.0)	(40.8)	(54.0)	(66.1)	(72.8)	(83.8)	-	-	-	-
100	229	305	432		205	76	95	24.0	32.0	40.0	50.0	65.0	90.0				.e
(4)	(9.0)	(12.0)	(17.0)		(8.1)	(3.0)	(3.9)	(53.0)	((70.5)	(88.2)	(110.0)	(143.3)	(198.4)	-		-	-
150	267	403	559		*	98	152	40.0	58.0	68.0	139.0	85.0	-	4			-
(6)	(10.5)	(15.9)	(22.0)			(3.9)	(6.0)	(88.0)	(128.0)	(150.0)	(306.0)	(187.4)					
200	292	419	+	-	*	144	203	73.0	95.0	152.0	226.0	+	+		-	-	+
(8)	(11.5)	(16.5)				(5,7)	(B,0)	(161.0)	(209.0)	(335.0)	{278.0}				-		-
250	330	457	v		•	187	250	122.0	153.0	194.0	275.0						
(10)	(13.0)	(18.0)	~	-	*	(7.4)	(9.8)	(269.0)	(337.0)	(428.0)	$\{606.0\}$	7	-		-	-	+
300	356/610	502	-	9	*	228	300	146.0	290.0	271.0			-		-		-
(12)	(14/24)	(19.8)			•	(9.0)	(11.8)	(322.0)	(638.0)	(597.0)							

Materials	
Body / End piece	Carbon Steel ASTM A126 Gr. WCB / Stainless Steel ASTM A351 Gr. CFB / CF8M / CF3 / CF3M / CN7M / Oupex
Ball / Stem	Stainless Steel ASTM A217 Gr. CA15 / ASTM A3S1 Gr. CF8 / CF8M / CN7M / ASTM A276 Type 410 / 304 / 316 / Duplex
Seat	PTFE / CFT / GFT / DELRIN / NYLON / PEEX / MÉTAL
Stem Washer	GFT / Grafoil
Stem Seal / Body Seal	Gratel
Lever	Strei
Body Studs / Nuts	ASTM A193 Gr. 87 / ASTM A194 Gr. 2H

Surface Protection for Carbon Steel Valves Base Phosphating. Additional External Coating: Smoke Grey Synthetic Enamel



Two Piece, Reduced & Full Bore



SCREWED, SOCKET, BUTT WELD

TEST PRESSURE IN BAR (psi)

SE, SWE & BWE									
Pressure rating		Class 600	Class 800						
Hyd.	Shell	150 (2176)	207 (3002)						
	Seat	€ 75(1	102)						
Air	Seat	€ 6.9	(100)						

SERIES

'W'-R3 / 'W'F3 (Class 600) W' R3 / 'W'F3 (Class 800)

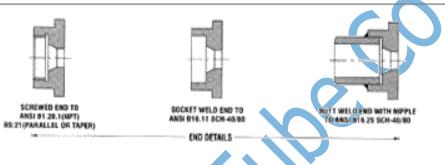
APPLICATIONS:

- > Chemical Process Plants > Caustic Oblorine Plants
- ➤ Fertilizer Plants
 ➤ Dyes and Pigments
- Hazardous Fluids
 Acids and Alkalies
- ➤ Pesticides

RB = RE	DUCED B	ORE					1	FB = FUE	L BORE
Dimens	ions are	in mm (incl	h)			SE, SWE	& BWE		
SIZE	SE, SWE, BWE		•	-	c	a	5	D2	-
(inch)	RB SE, S	F8	88	F8		R8	RB & FB	RB	FB
6.	64	64	120	120	80	-		08	08
(1/4)	(2.5)	(2.5)	(4.7)	(4.7)	(3.1)	- 4	+	(0.3)	(0.3)
10	64	64	120	120	80			11	11
(3/8)	(2.5)	(2.5)	(4.7)	(4.7)	(3.1)		-	(0.4)	(0.4)
15	64	64	120	120	80	11	13	11	13
(1/2)	(2.5)	(2.5)	(4.7)	(4.7)	(3.1)	(0.4)	(0.5)	(0.4)	(0.5)
20	70	75	120	145	85	13	20	13	20
(3/4)	(2.8)	(3.0)	(4.7)	(5.7)	(3.3)	(0.5)	(0.8)	(0.5)	(0.8)
25	88	88	145	145	90	20	25	20	25
(1)	(3.5)	(3.5)	(5.7)	(5.7)	(3.5)	(0.8)	(1.0)	(8.0)	(1.0)
32	105	105	145	175	105	25	32	25	32
(1.1/4)	(4.1)	(4.1)	(5.7)	(6.9)	(4.1)	(1.0)	(1.3)	(1.0)	(1.3)
40	114	114	175	175	110	32	88	32	38
(1 1/2)	(4.5)	(4.5)	(6.9)	(6.9)	(4.3)	(1.3)	(1.5)	(1.3)	(1.5)
50	130	145	175	300	135	38	50	38	50
(2)	(5.1)	(5.7)	(6.9)	(11.8)	(5.3)	(1.5)	(20	(1.5)	(2.0)

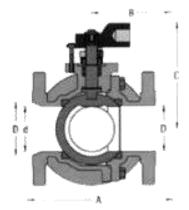


Materials	
Body / End piece	Forged Carbon Steel ASTM A105 / Cast Carbon Steel ASTM A216 Gr. WC8 / Stainless Steel ASTM A182 Gr. F304 / F31
	ASTM A351 Gr. CF8 / CF8M / CF3 / CF3M / CN7M / Duplex
Balt / Stem	Stainless Steel ASTM A276 A276 Type 410 / 304 / 316 / A20 / Duplex
Seat	PTFE / CFT / GFT / DELRIN / NYLON / PEEK / METAL
Stem Washer	GFT / Grafoil
Stern Seal / Body Seal	Grafol
Lever	Steel with PVC Sleeve
Body Studs / Nuts	ASTM A193 Gr. 87 / ASTM A194 Gr. 2H
Surface Protection for Carbon	Base Phosphating, Additional External Coating: Smoke Grey Synthetic Enamel
Steel Valves	



Two Piece, Three Way, Reduced & Full Bore





DESIGN STD : 88 EN ISO 17292 (85 5351) TESTING STD : EN 12266-1

Test Pressure In Ser (psi)								
Pressur	s rating	Ques 150	Class 300					
Hyd.	57wl1	30 (435)	76 (1102)					
	Seat	REFER TECH	INICAL DATA					
Air	Sept	6.9	1000					

SERIES

'W' R2-JW / 'W'F2-JW (Class 150) 'W' R2-JW / 'W'F2-JW (Class 300)

EPPLICATIONS			
	-	-	1000
Chambral Basses	. Binete	- Pari	etie f

- ► Fertilizer Plants → Hazardous Fluids
- Oyes and Pigments Acids and Alkaties
 Pesticides

R8 = REDUCED BORE FB = FULL BORE

Dimen	sions are in m	m (inch)												
SIZE	Class	A	Class 300	•		8	-	С	đ	0	◆ CI	ass 150	Wt 1)	ss 300
(inch)	2 SEATS	3 SEATS	2 & 3 SEATS	R8	FB	R8	FB		RB	RB & I		FB	R8	FE
50	178	203	216		307	r	352	135	- 1	50	- "	14		15
(2)	(7.0)	(8.0)	(8.5)		(12.1)		(13.9)	(5.3)	,	(2)		{30.9}		(41.9)
65	190	222	241	307	482	352	492	155	50	64	17	24	18	29
(2 1/2)	(7.5)	(6.7)	(9.5)	(12.1)	(19.0)	(13.9)	(19.4)	(6.1)	(2.0)	(2.5)	(37.5)	52.9)	(39.7)	(63.9)
80	203 / 305	241	283	482	482	492	592	170	58	76	26	29	33	40
(3)	(8.0/12.0)	(9.5)	(11.1)	(19.0)	(19.0)	(19.4)	(23.3)	(6.7)	(2.3)	(3.0)	(57.3)	(63.9)	(72.8)	(88.2
100	229 / 394 ²	305	305	482	592	592	790	205	76	98	38	50	53	68
(4)	(9.0 / 15.5)	(12.0)	(12.0)	(19.0)	(23.3)	(23.3)	(31.1)	(8.1)	(3.0)	(3.9)	(83.8)	(110.2)	(116.8)	(149.9
150	267	394	403	592	790	790	*	265	98	152	48	90	91	136
(6)	(10.5)	(15.5)	(15.9)	(23.3)	31.1)	(31.1)	*	(10.4)	(3.9)	(6.0)	(105.8)	(198.4)	{200.6}	(299.8)
200	457	457	502	790	*	*		*	144	203	100	147	180	190
(8)	(18.0)	(18.0)	(19.8)	(31.1)	*	*	*	*	(5:7)	(8.0)	(220.5)	(324.1)	(368.8)	(418.9)
250	533	533	568	*	*	*	*	*	187	250	168	240	270	380
(10)	(21.0)	(21.0)	(22.4)	*	*	*	*	*	(7.4):	(9.8)	(370.4)	(529.1)	(595.2)	(837.8)
300	610	610	648	*	*	*	*	*	228	300	195	300	350	425
{12}	{24.0}	(24.0)	(25.5)	*	*	*	*	*	(9.0)	(11.8)	(429.9)	(661.4)	(771.6)	(937.0)

Materials	
Body / End piece	Carbon Steel ASTM AP16 Gr, WCB, A352 Gr. LCB. Stainless Steel ASTM A351 Gr. CF8 / CF8M / CF3 / CF3M / CN7M / Duplex
Ball	Stainless Steel ASEM A217 Gr. CA15, A351 Gr. CF6 / CF6M / CN7M / Duplex
Stem / Gland	Stainless Steel ASTM A276 Type 410 / 304 / 316 / Duplex
Seat	PERE/CFTS GFT / DELRIN / NYLON / PEEK / METAL
Stem Washer	GFT / Grate
Stem Seal / Body Seal	Grafoi
Lever	Steel
Body Studs / Nuts	ASTM A193 Gr. 87 / ASTM A194 Gr. 2H
Surface Protection for Stant Valvet	Base phosphating. Additional External Coating: Smoke Grey Synthetic Enamel

FLOW PATTERNS

















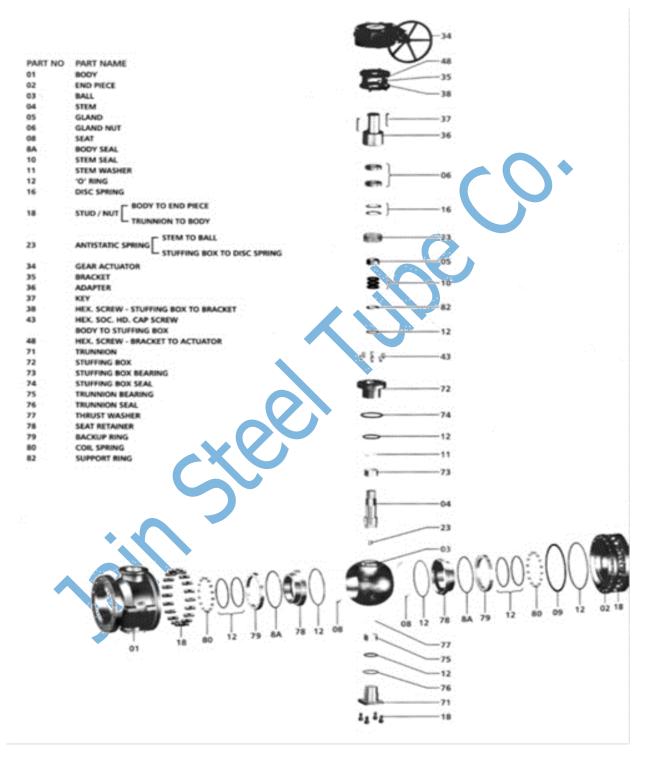


TWO SEATS, SIDE 'T' PORT ...

TWO SEATS, SIDE 'L' PORT_____ STYLE : L ___THREE SEATS, SIDE 'T' PORT STYLE : 3



Ball Valve Parts





Butterfly Valve Parts

MODEL 12 & 12L MODEL 44 & 44L CAP SCREW HEX. BOLT HANDLE UNIT THROTTLE PLATE **WORM GEAR ACTUATOR** For 10 different throttling positions RETAINER PLATE 'O' RING For weather seal **DELRIN STEM BEARING** For smooth rotation of Stem **UPPER ANTI-BLOWOUT STEM** Heavy duty, Ground finish 'O' RING For stem seal MOUNTING FLANGE As per ISO - 5211 O' BING HEX. NUT UNIQUE SEAT Moulded rubber seat with hard phenolic backup, replaceable no seat walking. The raised cerifer structure of the seat secures tight shut-off and low torque. DISC Hydro dynamic balanced design for smooth & streamlined flow. lealing surface Rounded & Polished UNIQUE SEAT 'O' RING Locked in body, replaceable, Secondary stem no seat walking. The raised seal center structure of the seat secures tight shut-off and low torque. BODY Wafer DELRIN STEM BEARING For smooth rotation of Stem LOWER SUPPORT STEM Heavy duty, Ground finish "O" RING For stem seal **BOTTOM CAP** TRUNNION SCREW To keep Disc in center HEX. SCREW HEX. NUT To lock trunnion screw HEX. IN STEM HEX. IN DISC The unique Hex. ensures

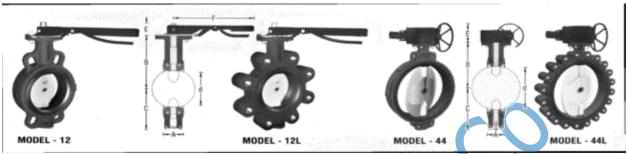
positive drive of the disc

BODY LUGGED

BODY LUGGED



Butterfly ValvesModel 12, 12L, 44 & 44L



FULLY COMPLAINT TO DESIGN STD : EN 593 & API 609 TESTING STD : EN 12256-1 & API 598

Test Pressure in bar (psi)									
Press	ure rating	P9016	PW10	PNG	P864				
Hyd.	Shell	24 (348)	15(218)	9 (131)	5 (87)				
	Seat	17.6(255)	11 (160)	8.6 (95)	4.4 (54)				
Air	Seat	6.9	(100)	6.6 (95)	4.4 (64)				

APPLICATIO	WATER DI SEA WATER & BRONE C) AIR										
a) WATER	b) SEA WATER & BRINE	c) A/B									
O CERT WENTER	ALMERICACION & ACKALL	IN YOUR SE									

Dimensions are	in mm (inch)	MODEL - 12 & 12	L - PN16 RATING					
SIZE	A	В	c	d	E	F	•	Vt 1)
mm (inch)							12	12L
32/48 (114 / 154)	33 (1.3)	95 (3.7)	65 (2.6)	13 (0.5)	30 (1.2)	300 (11.8)	4.0 (9)	5.5 (12)
50 (2)	43 (1.7)	115 (4.5)	75 (2.9)	33.5 (1.3)	30 (1.2)	300 (11.8)	4.5 (10)	6.5 (14)
65 (21/2)	46 (1.8)	117 (4.6)	85 (3.3)	47 (1.9)	30 (1.2)	300 (11.8)	5 (11)	8.5 (19)
80 (3)	46 (1.8)	135 (5.3)	90 (3.5)	55 (2.6)	30 (1.2)	300 (11.8)	5.5 (12)	9 (20)
100 (4)	52 (2.0	153 (6.)	118 (4.6)	91.5 (3.6)	30 (1.2)	300 (11.8)	7 (15)	13 (29)
125 (5)	56 (2.2)	172 (6.8)	135 (5.3)	118 (4.6)	30 (1.2)	300 (11.8)	8 (17)	17 (37)
150 (6)	56 (2.2)	185 (7.3)	148 (5.8)	146 (5.7)	30 (1.2)	300 (11.8)	9 (20)	19 (42)
200 (8)	50 (2.4)	221 (8.7)	175 (6.9)	199 (7.8)	170 (6.7)	180 (7.1)	28 (52)	43 (95)
250 (10)	68 (2.7)	250 (9.8)	210 (8.3)	247 (9.7)	170 (6.7)	180 (7.1)	34 (75)	56 (123)
300 (12)	78 (3.1)	277 (10.9)	250 (9.8)	297 (11.7)	200 (7.9)	240 (9.4)	51 (112)	92 (209)

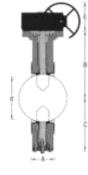
Dimensions a	re in mm (inch)	MODEL - 44 & 44L	PN10 RATING					
SIZE	A	8	C	ď	E	F	•	Wt to
mm (inch)							44	44L
200 (8)	50 (2.4)	221 (8.7)	175 (6.9)	199 (7.8)	170 (6.7)	180 (7.1)	28 (62)	43 (95)
250 (10)	68 (2.7)	250 (9.8)	210 (8.3)	247 (9.7)	170 (6.7)	180 (7.1)	34 (75)	56 (123)
300 (12)	78 (3.1)	277 (10.9)	250 (9.8)	297 (11.7)	200 (7.9)	240 (9.4)	51 (112)	92 (209)
350 (14)	92 (3.6)	320 (12.6)	297 (11.7)	325 (12.8)	290 (11.4)	295 (11.6)	65 (143)	100 (220)
400 (16)	102 (4.0)	360 (14.2)	327 (12.9)	370 (14.6)	290 (11.4)	295 (11.6)	86 (190)	140 (309)
450 (18)	114 (4.5)	390 (15.4)	355 (14.0)	420(16.5)	335 (13,2)	370 (14.6)	110 (242)	190 (419)
500 (20)	127 (5.0)	420 (16.5)	385 (15.2)	465 (18.3)	335 (13.2)	370 (14.6)	140 (309)	230 (507)
600 (24)	154 (6.1)	490 (19.3)	475 (18.7)	560 (22.0)	445 (17.5)	410 (16.1)	220 (485)	310 (683)

Materials					
No. de .	Cast iron ASYM A126 Class B/EN 1561No EN-JL 1030 / Ductile Iron ASYM A536 Gr. 60-40-18 /				
Body	EN 1536 No.EN-JS 1024 / Carbon Steel ASTM A216 Gr. WCB				
Ni	Ductile Iron ASTM A536 Gr. 60-40-18 / EN 1563 No. EN-JS 1024 / Stainless Steel ASTM A217 CA15 /				
Disc	ASTM A351 Gr. CFB / CF8M, Even Rubber Lined.				
Seat	Nitrile / Neoprane / EPDM / Butyl / Viton / Silicon				
Stem	Stainelss Steel ASTM A276 Type 410 / 304 / 316				
Stem Bearing	Delvin				
fandle Unit	Carbon Steel				
Gear Unit	Housing In Cast Iron, Gear in S.G. Iron & Worm in EN8				
Surface Protection for Ductile Iron	Prime Coat: Chlorine free with modified alkyd resin unobjectionable in physiological and toxicological respects.				
and Cast Carbon Steel Valves	Additional external coating : Black Stoving Enamel.				



Butterfly Valve Model 46, 46L, 48, 48L & 48F









MODEL - 46 & 48

MODEL - 46L & 48L

RUBBER LINED BODY-

FULLY COMPLAINT TO DESIGN STD : EN 593 & API 609 TESTING STD : EN 12266-1 & API 598

Test Pressure in bar (psl)					
Payeur	e refing	PN16	PNIS		
Hyd.	Shell	24 (348)	9 (131)		
	Seat	17.6 (256)	6.6 (96)		
Air	Seat	6.9 (100):	6.6 (96)		

APPLICATION:						
A) HATER	b) SEA WATER & BRINE e) WEAK ACID & ALKALI	0 AH 0 00.3				

Dimensions are	in mm (inch)	MODEL - 46 & 46L	- PN16 RATING		r		
SIZE	A	В	C	d	E	• V	Vt 9
mm (inch)						46	46L
200 (8)	60 (2.4)	221 (8.7)	175 (6.9)	199 (7.8)	170 (6.7)	31 (68)	46 (102)
250 (10)	68 (2.7)	250 (9.8)	210 (8.3)	247 (9.7)	170 (6.7)	40 (88)	62 (137
300 (12)	78 (3.1)	277 (10.9)	250 (9.8)	297 (11.7)	200 (7.9)	58 (128)	102 (225
350 (14)	92 (3.6)	320 (12.6)	293 (11-7)	325 (12.8)	290 (11.4)	76 (168)	112 (247
400 (16)	102 (4.0)	360 (14.2)	327 (12.9)	370 (14.6)	290 (11.4)	92 (203)	146 (322
450 (18)	114 (4.5)	390 (15.4)	355 (14.0)	420 (16.5)	335 (13.2)	120 (265)	200 (441
500 (20)	127 (5.0)	420 (16)5)	385 (15.2)	465 (18.3)	335 (13.2)	160 (353)	240 (529
600 (24)	154 (6.1)	490 (19.3)	475 (18.7)	560 (22.0)	445 (17.5)	245 (540)	335 (738

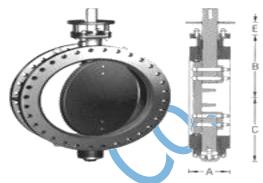
Dimensions are	in mm (inch)	MODEL - 46, 48L 8	48L PNS RATING				
SIZE mm (inch)	A	8	C	d	Ē	48	Wt1) 48L
650 (26)	165 (6.5)	490 (19.3)	450 (17.7)	616 (24.3)	275 (10.8)	175 (386)	230 (507)
700 (28)	165 (6.5)	550 (21.7)	500(19.7)	670 (26.4)	352 (13.9)	230 (507)	365 (805)
750 (30)	190 (7.5)	610 (24.0)	540 (21.3)	715 (28.1)	303 (11.9)	275 (606)	403 (889)
800 (32)	190 (7.5)	635 (25.0)	560 (22.0)	764 (30.1)	303 (11.9)	310 (683)	490 (1080)
900 (36)	293 (8.0)	680 (26.8)	640 (25.2)	870 (34.3)	318 (12.5)	450 (992)	700 (1543)
1000 (40)	216 (8.5)	740 (29.1)	705 (27.8)	970 (38.2)	318 (12.5)	570 (1257)	840 (1852)

Cast iron ASTM A126 Clas B / EN 1561 No. EN-JL 1030 / Ductile Iron ASTM A395 Gr. 60-40-18 / EN 1563 No. EN-JS 1024 / Carbon Steel ASTM A216 Gr. WCB
Ductile Iron ASTM A395 Gr. 60-40-18 / EN 1563 No. EN-JS 1024 / Stainless Steel ASTM A217 CA15 / ASRM A351 Gr. CFB / CF8M / Alluminium Bronze
EPDM / Nitrile / Neoprene / Butyl
Stainelss Steel ASTM A276 Type 410 / 340 / 316 Monel
Poly Acetal (Delrin)
Housing in Cast Iron, Gear in S.G. Iron & Worm in EN8
Prime Coat: Chlorine free with modified alkyd resin unobjectionable in physiological and toxicological respects. Additional external coating: Black Stoving Enamel.

Butterfly Valve Model 85F, AWWA C504







SIZE 80 (3") TO 500 (20") RUBBER LINED BODY SIZE 600 (24") TO 1800 (72") SEAL ON BODY

FULLY COMPLAINT TO DESIGN STD : AWWA CS04 TESTING STD : AWWA CS04

Test Pressure in bar (psi)							
Press	pure rating	Class - 250	Class - 158	Class - 75	Class - 25		
Hyd.	Shell	34 (500)	21 (300)	10.5 (150)	3.5 (50)		
	Seat	17.2 (254)	10.5 (152)	5.25 (76)	1.75 (25)		
Air	Sest	5.9 (100)	5.25 (75)	1.75 (25)		

APPLICATIO	N ;
a) WATER	D) SEA WATER & BRINE
#1 EFFLUENTS	

Dimensions are in mm (inch) AWWA C504 mm (inch) 150 88 (3) 127 (5.) 135 (5.3) 125 (4.9) 100 (4) 32 (71) 100 (4) 127 (5.0) 153 (6.0) 135 (5.3) 100 (4) 35 (77) 127 (5.0) 150 (6) 185 (7.3) 180 (7.1) 100 (4) 75 (165) 152 (6.0) 200 (8) 221 (8.7) 225 (8.9) 100 (4) 95 (209) 203 (8.0) 250 (10) 275 (10.8) 250 (9.8) 100 (4) 101 (223) 203 (8.0) 300 (12) 290 (11.4) 277 (10.9) 100 (4) 108 (238) 203 (8.0) 350 (14) 320 (12.6) 315 (12.4) 150 (6) 130 (287) 400 (16) 203 (8.0) 360 (14.2) 350 (13.8) 158 (6) 180 (397) 203 (8.0) 450 (18) 390 (15.4) 385 (15.2) 150 (6) 200 (441) 203 (8.0) 500 (20) 420 (16.5) 420 (16.5) 150 (6) 220 (485) 600 (24) 203 (8.0) 500 (19.7) 508 (20.0) 150 (6) 630 (1389) 750 (30) 305 (12.0) 590 (23.2) 565 (22.2) 225 (9) 920 (2028) 900 (36) 305 (12.0) 225 (9) 695 (27.4) 735 (28.9) 1425 (3142) 1050 (42) 305 (12.0) 775 (30.5) 1850 (4079) 800 (31.5) 225 (9) 1200 (48) 381 (15.0) 850 (33.9) 890 (35.0) 300 (12) 2260 (4982) 2000 (4409) 1900 (4189) 1350 (54) 381 (15.0) 958 (37.4) 975 (38.4) 300 (12) 3000 (6614) 2260 (4982) 2000 (4409) 1500 (68) 381 (18.0) 2500 (5512) 1035 (40.7) 1065 (41.9) 350 (14) 4850 (10692) 3000 (6614) 457 (18.0) 1650 (66) 1156 (45.5) 1130 (44.5) 350 (14) 5848 (12892) 4250 (9370) 3850 (8488) 1800 (72) 457 (18.0) 1245 (49.0) 1219 (48.0) 350 (14) 7748 (17064) 5848 (12892) 4850 (10692)

Materials	
Bad-	Cast iron ASTM A126 Clas B / DuctRe Iron ASTM A536 Gr. 60-40-18 / ASTM A395 Gr. 65-45-15 /
Body	Carbon Steel ASTM A216 Gr. WCB / Stainless Steel ASTM A351 Gr. CFB / CFBM
Disce	Cast iron ASTM A126 Class B / Ductile Iron ASTM A536 Gr. 60-40-18 / ASTM A395 Gr. 65-45-15 /
bisor	Carbon Steel ASTM A216 Gr. WCB / Stainless Steel ASTM A351 Gr. CFB / CFBM
Body Lining / Body Seal */ Disc Seal	EPDM / Nitrile / Neoprene / Viton / Silicon
Body Seat * *	Stainelss Steel ASTM A351 Gr. CFB / CF8M
Stem	Stainelss Steel ASTM A276 Type 410 / 304 / 316 / ASTM A564 TYPE 630 (17-4PH) Heat Treated
Stem Bearing	Carbon Steel backed PTFE / Stainless Steel backed PTFE / Leaded Bronze
Surface Protection for Ductile Iron	Prime Coat: Chlorine free with modified alkyd resin unobjectionable in physiological and toxicological respects.
and Cast Carbon Steel Valves	Additional external coating : Black Enamel,



Butterfly Valve Model 85F, EN 593







FULLY COMPLAINT TO DESIGN STD : EN 883 TESTING STD : EN 12266-1

Tost Prossure to ber (poly								
Press	ners rating.	PR16	PHIS	PNS	P92.5			
Hys.	Shell	24 (348)	15(218)	9 (131)	3.75(54)			
	Sest	17.6(296)	11 (160)	5.6 (96)	2.75(40)			
Ain	Saut	5.0	(188)	6.6 (96)	2,75(40)			

APPLICATION:

CHARTER 1/ SEA WITH & BRIDE IN THE PROPERTY OF T

24100				
From a	144	 _	 	_

\$126	A	8	¢	•	F			•		W 11	-
mm (inch)				16	19	6	2.5	15	- 19 "	% 6	2.5
65 (2%)	112 (4.4)	135 (5.3)	118 (4.6)	300 (11.8)	200 (11.8)		4	12 (27)	12 (27)	-	
80 (3)	110 (4.5)	135 (5.3)	315 (4.5)	300 (11.8)	3000011.8)		*	32 (71)	32 (71)	-	-
100 (4)	127 (5.0)	153 (6.0)	535 (5.3)	300-(11-6)	300 (11.8)	-	-	35 (77)	35 (77)	-	-
150 (6)	148 (5.5)	185 (7.3)	180 (7.1)	300 (11.8)	33011181	4		65 (743)	85 (143)	-	-
200 (8)	152 (6.0)	221 (8.7)	215(8.5)	240 (819)	280 (8.3)	-	-	75 (165)	75 (165)		
250 (10)	165 (6.5)	250 (9.8)	245 (2.6)	210 (8.3)	250 (8.3):		-	100 (221)	80 (176)	-	
300 (12)	178 (7.0)	277 (10.91	217 (103)	25 (0.9)	225 (8.9)	4	4	120 (265)	90 (198)		-
350 (14)	190 (7.5)	320 (12 6)	315 (12.4)	265 (10.4)	225 (8.9)	,	7	150 (331)	120 (265)	7	-
400 (16)	216 (8.5)	360 (14.2)	350 (13.6)	315 (12.4)	265 (10.4)			200 (441):	175 (386):		
450 (18)	222 (8.7)	390 (15.4)	385 (15.2)	325 (12.8)	315 (12.4)	1		280 (617)	100 (419)	-	- 1
500 (20)	229 (9.0)	420 (16.5)	420 (16.5)	375 (14.8)	325 (12.8)		-	350 (772)	295 (850)	-	-
600 (24)	267 (10.5)	500 (19.7)	508 (2012)	410 (16.1)	375 (14.8)		4	580 (1279)	550 (1212)		
700 (28)	292 (51.5%	555 (22.7)	540 (21.3)	615 (24.2)	620 (24.4)	,	4	820 (1808)	780 (1720)		
800 (32)	318 (12.5)	630 (24.8)	650 (25.6)	900 (36.6)	615 (24.2)		-	890 (1982)	840 (1852)	-	-
900 (38)	330 (12.0)	695 (27.4)	735 (28.9)	735 (28.9)	930 (36.6)		-	1310 (2888)	900 (1984)		
1000 (40)	410 (18.1)	745 (29.3)	756 (30.1)	735 (28.9)	930 (36.6)	,	7	1680 (3704)	1200 (2646)		
1200 (48)	470 (18.5)	855 (23.7)	880 (34.6)		-	930 (36.6)	645 (25.4)	-		1020 (2249)	1020 (2249)
1400 (56)	530 (20.9)	990 (39.0)	1015 (40.0)	-	4	735 (28.9)	990 (36.6)	-	-	2000 (4409)	2000 (4409)
1600 (64)	600 (23.5)	1070 (42.1)	1190 (46.9)	-	7	765 (30.1)	735 (28.9)	-	-	3000 (6614)	3000 (6614)

Materials	
Body	Cast Iron ASTM A126 Class 8/EN 1561No EN-JL 1040 / Ductile Iron ASTM A536 Gr. 60-40-18 / EN 1536 NoJS 1024 / Carbon Steel ASTM A216 Gr. WCB / Stainless Steel ASTM A351 Gr. CFB / CFBM
Disc	Cast Iron ASTM A126 Class B/EN 1561No EN-JA, 1049 / Ductile Iron ASTM A536 Gr. 60-49-18 / EN 1536 NoJS 1004 / Carbon Steel ASTM A216 Gr. WCB / Stainless Steel ASTM A351 Gr. CFB / CFBM
Disc Seat	Nitrile / Neoprens / EPOM / Viton / Silicon
Body Seat	Staineless Steel ASTM A351 Gr. CFB / CFBNE
Des	Staineless Steel ASTM A276 Type 410 / 304 / 316
Stem Searing	Carbon Steel backed PTFE / Leaded Bronze EN 1982 Gr. CC495K
Sear Unit	Housing In Cast Iran, Gear in S.G. Iron & Worth IN ENB / EN19
Surface Protection for Ductile Iron	Prime Coat: Chlorine free with modified alkyd resin unobjectionable in physiological and toxicological respects.
and Cast Carbon Shell Valves	Additional external couring : Black Stoving Enamel.



Butterfly Valve Model 81







SIZE 80 (3") TO 300 (12") WAFER STYLE

SIZE 350 (14') TO 1000 (40') WAFER STYLE

FULLY COMPLAINT TO DESIGN STD : EN 568 TESTING STD : EN 12266-5

Sesi Pressure in lar (pal)									
Press.	ura rating	400.00	riena	P96					
	Shell	34 (548):	15 (21%)	9 (131					
	See	17.8 (255)	11 (160).	5.0 (95)					
No.	Desc.	- 63	:(100):	5.6:36					

APPLICATION	ĺ		3	
e) WATER e) GABES	Š	AN WEAK	MEST	 MALE

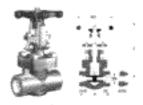
Dimensions are in mm (inch)

SIZE			8	c	ď	-		4 F	-	W(1)
mm (Insh)	SHORT	LONG				PR04	PN10	P1016	PN10	
80 (3)	+	64 (2.5)	135 (5.3)	95 (3.7)	48 (7.0)	30 (1.2)		300 (11.8)		10 (22)
100 (4)		64 (2.5)	153 (6.0)	105 (4.1)	78 (3.1)	39 (1.2)		300 (11.8)		12 (26)
125 (5)		70 (2.8)	172 (6.8)	125 (4.9)	109 (4.1)	300(1.2)	h_	300 (11.8)	is .	14 (31)
150 (6)	7	76 (3.0)	185 (7.3)	135 (5.3)	128 (5.0)	35 (12)		300 (11.8)		15 (33)
200 (8)		89 (3.5)	221 (8.7)	175 (0.0)	160 (6.3)	74 (2.9)	-	450 (17.7)	-	29 (64)
250 (10)	-	114 (4.5)	250 (9.8)	210 (8.9)	210 (8.3)	74 (2.9)		500 (23.6)	,	36 (79)
300 (12)	-	114 (4.5)	277 (50.0)	240 (9.4)	365 (102)	74 (2.9)		600 (23.8)		52 (115)
350 (14)	78 (3.1)	127 (5.0)	320 (12.6)	315 (12.4)	A.	236 (9.3)	236 (9.3)	240 (9.4)	138 (5.4)	125 (276
400 (16)	102 (4.0)	140 (5.5)	360 (14.2)	300 (7.7.0)		270 (10.6)	270 (10.6)	320 (12.6)	170 (6.7)	155 (342
450 (18)	114 (4.5)	152 (6.0)	390 (15.4)	389 (15.2)		280 (11.0)	280 (11.0)	320 (12.6)	205 (8.1)	185 (408
500 (20)	127 (5.0)	152 (6.0)	#20,608.51	420 (14.5)	-	360 (14.2)	366 (14.2)	365 (14.4)	275 (10.8)	250 (551
600 (24)	154 (6.1)	178 (7.0)	500 119.7)	508 (20.0)		403 (15.9)	403 (15.9)	385 (15.2)	365 (14.4)	350 (772
700 (28)	165 (6.5)	229 (8.9)	565 (22-2)	540 (21.3)		-	\$15 (24.2)	650 (25.6)	620 (24.4)	550 (1212
800 (32)	190 (7.5)	241 (9.5)	680 (24.8)	650 (25.6)		10	930 (36.6)	970 (38.2)	715 (28.1)	800 (1764
900 (36)	(0.8) (05	241 (9.5)	695 (27 %)	735 (25.9)		-	735 (28.9)	1270 (48.4)	900 (36.6)	950 (2094
1000 (40)	216 (8.5):	200 (11.8)	745 (25.3)	765 (30.1)			735 (28.9)	1350 (53.1)	1050 (41.3)	1100 (242

Materials	
Body	Cast Iron ASTM A136 Class B/EN 1981No EN-JL 1040 / Ductile Iron ASTM A536 Gr. 60-40-18 / EN 1536 NoJS 1024 Carbon Steel ASTM A216 Gr. WCB / Stainless Steel ASTM A351 Gr. CFB / CFBM / CR/TM
Ditt	Cast Iron ASTM A126 Class B/EN 1961No EN-JL 1040 / Ductile Iron ASTM A536 Gr. 60-40-18 / EN 1936 NoJS 1024 Carbon Shell ASTM A216 Gr. WCB / Stainlens Stori ASTM A217 CA15 / ASTM A351 Gr. CF8 / CF6M / CNTM
Body Seut	Staintess Steel ASTM A351 Gr. CF8 / CF8M / CN/M
Disc Seui	Nitrile / Neoprene / EPOM / Viton / Silicon / PTFE*
Siam	Starriers Steel ASTM A276 Type 410 / 304 / 316 / A-20
Stem Searing	Carbon Steel backed PTFE / Leaded Bronze EN 1982 Gr. CC495K
Handle Unit	Carbon Steet / Malfeable Iron
Gear Unit	Housing in Cast Iron, Gear in S.G. Iron & Worm in ENB
Surface Profection for	Prime Coat: Olivarine free with modified alkyd resin unobjectionable in physiological and texicological respects.
Valves	Additional external cooling: Black Enamel.



Forged Steel Gate, Globe & Check Valve Class - 800 - 1500 - 2500









Heavy duty, compact OS & Y type, bolled bornet / cover, rising stem, with renewable SE . SCREWED ENDS TO NPT(F) OR BSP(F) OR BSPT(F) seating Valves: Platon Lift Check Valves with swe - socket wells exps to asme braint spring loaded disc; resulting with most BWE + BUTT WELD ENDS TO ASME B16.25 advanced design Features provide the ultimate in dependable, economical flow control

DESIGN STD: API 802, 85 5352 FOR GATE VALVES: 85 5352 FOR GLOBE & CHECK VALVES TESTING STD - API 598, FN 12265-1

Text Presp	ure in har (pa)	
Class	HM .	1580
Hyd. Shell	307 (3000)	384 (556)
Beef / Book Stock	152 (2225)	282 (4089)
Air Sesi	4.91	(00)

Dimens	ions s	re in mn	n (inch)									\$8 = S	tanded be	ore RB	- Reduce	d hore
SIZE	SIZE Class - 800													-		
and constant					GATE	Gi	980	CHI	ick.			GATE	61	.09E	CH	ECK
man (inch)	ŀ	A		56	•	C (Open)			c		Ø0	Wt 1)	W	N 13	w	R 13
	53-	8.0	8.9	88		59	RB	\$9	AS-	58	HE		\$8	98	58	P.6
8	88	88	8.4	6.4	162	170	170	54	54	110	110	2.40	2.80	2.60	2.63	5.79
(1.40)	(3.5)	(3.5)	(0.25)	(0.25)	(8.4)	(6.7)	(6.7)	(2.1)	(2.1)	(14.2)	(4.3)	(5.2)	(6.2)	(5.7)	(4.5)	(3.7)
10	88	88	8.0	6.4	162	170	170	54	54	110	110	2.40	2.80	2.60	2.63	1.62
(3/8)	(3.5)	(3.5)	(0.21)	(0.25)	(6.4)	(6.7)	(6.7)	(2.1)	(2.1)	(4.2)	(4.3)	(5.2)	(6.2)	(5.7)	(4.5)	0.6
16	92	86	11.0	9.5	162	185	170	66	54	110	919	2.39	2.80	2.45	2.03	1.67
[3/05	(0.6)	(3.5)	(0.43)	(0.37)	(6.4)	(2.3)	(9.7)	\$2.6)	(2.1)	(4.2)	(4.3)	(6.1)	(6.7)	(5.4)	(4.8)	(0.4)
20	106	92	16.0	12.7	176	194	185	72	0.0	110	110	2.65	3.65	2.80	2.67	2.00
(3/4)	(4.2)	(3.6)	(0.63)	(5.50)	(5.9)	(7.6)	(T,2)	(2.8)	(2.8)	(4.3)	(4.3)	(5.8)	(8.0)	(0.2)	(5.9)	(4.5)
25	140	106	22.5	18.0	195	263	198	102	72	179	110	3.45	8.35	3.65	6.20	2.87
(1)	(5.5)	(4.2)	(0.65)	(871)	(7.7)	(11.1)	(7.6)	(4.0)	(2.8)	(8.7)	(4.2)	(7.6)	(18.4)	(8.0)	(12.7)	(5.9)
32	140	140	28.5	23.0	271	283	793	198	102	176	170	7.80	10.00	8.30	8.00	6.00
(1.514)	(5.5)	(5.5)	(1.16)	(0.91)	(16.7)	(11.1)	(HH)	(43)	(4.0)	(6.7)	(6.7)	(17.2)	(22.0)	(18.2)	(17.6)	(13.2)
40	170	140	35.0	30.0	271	292	3917	598	100	179	170	8.00	10,60	8.35	8.90	5.20
(5.1/2)	.(5.7).	(5.5)	(1,28)	(3.58)	(19.7)	itt.b	(1.1)	(4.3)	14.65	(87)	(8.7)	(17.6)	(23.4)	(18.4)	(19.6)	(137)
50	-	170		36.0	278		200	7	108		170	10.00		10.60	4	8.90
(2)	- 1	(8.7)	*	(1.42)	(100.0)		(105)		(4.3)		(6.7)	(22.0)	91	(23.4)		(19.6)

SIZE				Ct	kes - 156	00							0	aus - 25	00			
			GATE	GI 081 (CHECK		GATE	GILOSE	CHECK			GATE	GLOSE	CHECK		GATE 0	SLOBE	CHECK
mm (inch	ė A	99	•	C (Open)		80	•	- MR 1)			09.	-	C (Open)		80		- Wt 1)	-
15	88	9	173	178	64	110	2.3	2.4	1.5	106	- 11	216	217	72	200	405	4.2	2.9
(1/2)	(0.5)	(0.3)	(6.8)	(7.0)	(2:1)	(4.2)	(5.0)	(5.3)	(3.5)	(4.2)	(0.4)	(8.5)	(8.5)	(2.8)	(7.9)	(8.8)	(9.2)	(8.4)
20	10	15.	116	190	68	110	3.3	3.4	2.4	128	14	225	242	102	200	9.8	10.3	6.7
(3/4)	(3.5)	(0.5)	(12.0)	(7.5)	(2.2)	(4.3)	(7.3)	(7.5)	(5.3)	(5.0)	(0.6	(8.9)	(9.5)	(4.0)	(7.8)	(21.0)	(22.7)	(14.8)
25	105	15	219	222	72	170	4.0	4.2	2.9	140	19	269	281	112	200	13.6	14.2	9.6
(1)	(4.2)	(0.5)	(8.5)	(8.7)	(2.8)	(6.7)	(8.8)	(9.3)	(6.4)	(5.5)	(9.7)	(10.6)	(11.1)	(4.4).	(7.8)	(30.0)	(\$1.5)	(21.2)
40	100	57	249	250	102	170	12.0	13.5	9.0	-	~	-	-	-	-	-	-	-
9.181	333L	95.13	(3.8)	(9.6)	_BB	.875.	125.5L	.09.81	_018.00_									
50	140	34	292	296	112	200	19.6)	142	9.6	T.	-	-	-	7	+	-	-	
-60	(5.5)	(1.35)	(11.5)	(11.6)	(4.4)	(7.8)	(30.0)	421.20	(21.2)		-	_	-	-	-		-	-

Budy, Bonnet, Gland flange & Cover

Wedge / Plug

Hand Wheel

Disc / Seat Ring / Stem & Gland

Yoke Sleeve Packing. Gasket Spring Stud / Nut

ASTM A105 / ASTM A182 Gr. F11, F22, F5, F9, F304 & F316 ASTM A217 Gr. CA15 / ASTM A351 Gr. CF8 / CF8M

ASTM A276 TYPE 410 / 304 / 318

S.G Irao EN 1563 No. EN-JS 1050 / No - Resist ASTM A439 Gr. DZ Pre moulded Grafoil rings / Staided + Moulded Grafoil rings Spiral Wound 304 / 316 with CAF / Graphie / PTFE tilled ASTM A312 TYPE 316

ASTM A193 Gr. 67 / 816 / 88 / 88M / A194 Gr. 2H / 7 / 8 / 8M

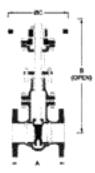
Middeable from

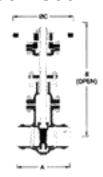
Surface Protection for Carbon Steel Valves Prime Coat: Chlorine free with modified alkyd resin unobjectionable in physiological and toxicological respects. Additional external coating: Silver Streak aluminium paint



Gate Valves Class – 150 – 300 – 600







Features:

Heavy duty OS & Y type, bolted bonnet, rising stem, non rising hand wheel, renewable seatring for carbon Steel Valves with most advanced design Features provide the ultimate in dependable, economic flow control.

DESIGN STD : API 60, API 605 TESTING STD : API 60, API 608

Test Pressure to ker (pot)											
Class	150	274	606								
Myd. Shell	20 (435)	27 (3317)	155 (2148)								
Sook / Back San	r. 22 (319)	57 (827)	(113 (1130)								
Air Seat		6.9(100)									

SIZE		Class	s - 150			Class	- 300			Class	5 - 500	
ner (loch)	A	8	ec	Wi 1)	A	8	ØC.	W(1)	A	8	ØE	Wt
15	108	210	100	4.0	140	210	100	4.6				
(1/2)	(4.3)	(8.3)	(3.9)	(9)	(5.5)	(8.5)	(4.0)	(19)				
20	117	215	100	4.5	192	215	100	6		Ţ		
(3/4)	(4.6)	(8.5)	(3.90)	(10)	(6.0)	(8.5)	(4.0)	(12)		4	-	
25	127	250	150	6.2	165	250	150	75	-		- 4	
(1)	(5.0)	(9.8)	(5.9)	(14)	(6.5)	(9.8)	(5(9)	3573		4	4	
40	165	300	200	11.2	190	300	200	14.2	-	- 4	-	
(1.5/2)	(6.5)	(11.8)	(7.9)	(25)	(7.5)	(11.0)	(7.9)	(01)				
50	178	345	200	16.5	216	345	200	19	292	405	250	30
(2)	(7.0)	(13.8)	(7.9)	(36)	(8.5)	(13.6)	\$7.05	(42)	(11.5)	(15.9)	(9.8)	(65
65	190	410	200	25	241	425	250	28	330	420	250	31
$\{2.1/2\}$	(7.5)	(16.1)	(7.9)	(55)	(9.5)	(16.7)	(9.8)	(62)	(13.0)	(16.5)	(9.8)	(86)
80	203	435	250	27	282	460	250	43	356	460	300	- 51
(0)	08.0Y	(17.1)	(9.8)	(50)	(11.3)	(18.1)	(9.8)	(95)	(14.0)	(38.3)	(11.8)	(112)
100	229	550	250	43	305	950	300	75	432	595	450	96
(4)	(9.0)	(21.7)	(9.8)	(95)	(12.0)	(21.7)	(11.8)	(165)	(17.0)	(23.4)	(17.7)	(212)
125	254	650	300	55	381	685	450	98	508	690	450	135
(5)	(10.01)	(25.6)	(11.8)	(523)	(15.0)	(27.0)	(17.7)	(218)	(20.0)	(27.2)	(17.7)	(298)
150	267	750	300	78	403	790	450	133	559	825	600	213
(0)	(10.5)	(29.5)	(33.8)	(172)	(15.9)	(31.1)	(17.7)	(293)	(22.0)	(32.5)	(23.6)	(470)
200	292	960	490	125	419	990	450	215	660	1065	600	355
(8)	(11.5)	(37.8)	(57.7)	(276)	(16.5)	(39.0)	(17.7)	(474)	(26.0)	(41.9)	(23.6)	(783)
250	330	1155	450	190	457	1230	800	368	787	1115	750	598
(10)	(13.0)	(45.5)	(17.7)	(419)	(18.0)	(48.4)	(23.6)	(811)	(31.0)	(43.7)	(29.5)	(1318)
300	356	1390	600	288	502	1475	600	475	838	1770	*	825
(12)	(14.0)	(54.7)	(23.6)	(635)	(19.8)	(58.5)	(23.6)	(1047)	(33.0)	(69.7)		(1819)
350	381	1575	500	315	762	1310	750	580			- +	
(14)	(15.0)	(52.0)	(22.8)	(895)	(30.0)	(51.6)	(29.5)	(1279)		- 2	- 9	
400	406	1210	750	420	838	1870		985	-50		1.7	- 1
(16)	(16.0)	(67.3)	(29.5)	(926)	(33.0)	(73.6)		(2172)	- 34	-		-
450	432	1950	750	650	914	2035		1185	0.00	100	5.5	
(18)	(17.0)	(76.8)	(29.5)	(1433)	(36.0)	(80.1)		(2613)	- 4	- 1	- 27	-
500	457	2225		729	991	2220		1545				- 1
(20)	(18.0)	(87.5)		(1508):	(39.0)	(87.4)		(3406)	- 4	-		-
600	508	2560		1305	1143	2550		1805	98	100	8.6	
(24)	(20.0)	(100.8)		(2877)	(45.0)	(100.4)		(3979)			- 6	
650	559	2800		1550	- 4	(4)	-	F.	14	- 1	-	- 1
(26)	(22.0)	(110.2)		(3417)	- 4		- 2	0.7	- 4	4		
700	610	3050		1860	- 4	- 90		-		+ 1	- 2	-
(28)	(24.0)	(120.1)		(4145)	100	+	10	100	Ĉ.	100	(14)	
750	610	3130		2300	- 4	-		-		-	- 55	-
(30)	(24.0)	(123.2)		(5071)	-	- 1	93	*		+		
800	660	3283		2550	- 1	9)	-	- 6	- 0	- 6		- 3
(30)	(26.0)	(129.1)		(5622)	- 4		- 80	- 10	39	10	- +	
900	211	3720		3390	- 69	-	- 80					- 4
(36)	(28.0)	(146.5)		(7474)	. 4							- 2

Materials: Refer Globe Valves materials chart



Pressure Seal Gate Valves Class – 900 – 1500 – 2500

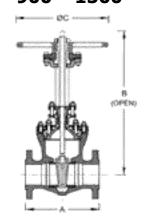


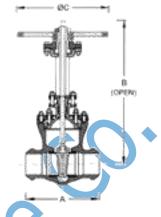
Features :

Heavy duty CS & Y type, Pressure Seal Bonnet, rising stem, non rising handwheel, renewable seating. Wall thickness as per ASME 816.34. Valves with most advanced design Festures Provide the ultimate in dependable, ecnomical Sew control.

FE - Flanged End

BWE - Bult Weld End





DESIGN STD: ASME 816.34 & API 6D FESTING STD: API 506 / API 6D, ASME 816.34

1	Text I	vessure is b	er (pel)	
	Coss	900	1500	2100
١	Mys. Shell	230 (3006)	384 (5564)	847 (9282)
1	Seut / Back Seat	169 (2451)	(4089)	474 (6873)
	Air Seat		6.9 (100)	

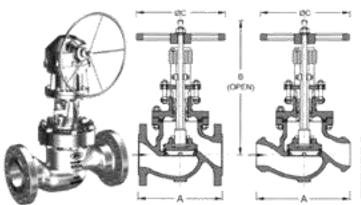
Dimensi	ons are	is mm (i	ech)													
SIZE			Class	- 900					Class	- 1500				Class	s - 2500	
min (lock)		A	9	ØC	4-W	11)		A	-	DC.	4 W	11)	A		gc	Wt 1)
	FE	SWE			FE	BWE	ft	BWE			FE	SWE	SWE			
50	368	216	520	300	56	40	368	216	520	300	58	40	279	450	450	52
(2)	(14.5)	(8.5)	(20.5)	(11.8)	(128)	(88)	(14.5)	(8.5)	(20.5)	(11.8)	(128)	(88)	(11.0)	(17.7)	(27.7)	(115)
65	419	254	595	450	86	35	419	254	595	450	86	55	330	520	500	79
(2.1/2)	(16.5)	(10.0)	(23.4)	(17.7)	(190)	(121)	(16.6)	(10.0)	$\{23.4\}$	(17.7)	(190)	(121)	(13.0)	(20.5)	(23.6)	(174)
80	381	305	665	490	25	55	470	305	650	600	115	76	368	575	*	105
(3)	(15,0)	(12.0)	(26.2)	17.7	(200)	(143)	(18.5)	(12.0)	(25.6)	(23.6)	(254)	(168)	(14.5)	(22.6)		(232)
100	457	356	760	600	130		545	406	760	*	171	105	457	685		148
(4)	(58,0)	(14.0)	(29.9)	(23.5)	(287)	(192)	(21.5)	(16.0)	(29.9)	+	377	(234)	(18.0)	27.0)	*	(326)
125	559	432	885	600	200	140	673	483	910	*	285	190	533	820	*	450
(5)	(22.0)	$\{17.0\}$	(34.8)	(23.6)	(441)	(309)	(26.5)	(19.0)	(35.8)		(628)	(419)	(21.0)	(32.3)	*	(992)
150	610	508	1070	*	330	250	705	559	1070		440	262	610	990		510
(6)	(24.0)	(20.0)	(4E5)	*	(729)	(954)	(27.8)	(22.0)	(42.1)		(9770)	(578)	(24.0)	(39.9)		(1124)
200	737	660	1415		595	415	832	711	1475	*	875	558	782	1350	*	1950
(8)	(29.0)	(05.0)	(55.7)		(1312)	(915)	(32.8)	(28.0)	(58.1)	*	$\{1929\}$	1230	(30.0)	(53.1)	*	(2315)
250	838	787	1505	*	795	610	991	863	1525	*	1325	889	914	1706	•	1265
(10)	(35.0)	(31.0)	(60.09)	*	(1753)	(1345)	(39.0)	(34.0)	(60.0)		(2921)	(1960)	(36.0)	(67.2)		(2789)
300	965	984	1610	*	1110	860	1139	990	1610	*	2525	1580	991	2145	*	1505
(12)	(38.0)	(36.0)	(63.4)	•	(2447)	(1896)	(44.5)	(39.0)	(83.4)	*	(5567)	(3483)	(39.0)	(84.4):	*	(3318)

ASTM A216 Gz. WCB, A217 Gz. WCB / WCS / CS / C12, A351 Gz. CR8M / CR8M / CR3 / CR3M
ASTM A216 Gr. WCB, A217 Gr. WCB, A3S1 Gr. CFB / CFBM / CF3 / CF3M, Seat faces are stellined ASTM A276 TYPE 410 / 304 / 316
Ni-Resist ASTM A409 Gr. 02
Pre moulded Grafoli rings / Braided + Moulded Grafoli rings
Expanded Graphite
ASTM A193 Gr. 97 / B16 / 98 / B8M / A194 Gr. 2H / 7 / 8 / 8M
Carbon Steel, Alloy Steel
Prime Coat: Otionine free with modified alkyd resin unobjectionable in physiological and toxicological respects. Additional external coating: Silver Streak aluminium paint



Globe Valves

Class - 150 - 300 - 600



Features :

Heavy duty, OS & Y type, boiled bonnet, rising or non rising hand wheel renewable Seating for Carbon Steel & integral seating for stainless steel Valves with most advanced design Features provide the ultimate in dependable, economic flow control

DESIGN STO: 85 1873 TESTING STD. EN 12266-1

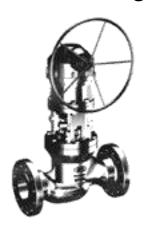
Test Pressure in bar (pol)												
_	Class		150	300	400							
fyd.	Shell	3	0 (435):	77 (1117)	155 (2248)							
	Sept / Ba	es See 2	2 (319)	57 (827)	113 (1630)							
Air.	Sout			6 9 (186)								

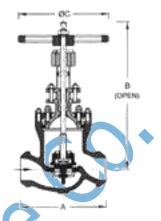
Dimensio	es are in	mm (inch)										
SIZE			s - 150			Class	- 300		Y	Clas	s - 600	
mm (lach)	A		øc	W11)	A	8	ac	W(1)	X	8	ac	WI 1)
16	108	205	100	4.1	152	205	100	45				
(1/2)	(4.3)	(8.1):	(3.9)	(9)	(6.0)	(8.1)	(3.8)	(10)				
20	117	210	100	4.6	178	210	100	8.3			- 1	-
(3/4)	(4.6)	(8.3)	(3.5)	(10)	(7.0)	挑歌	(3.9)	0.50				
25	127	230	150	6.1	203	230	150	72	,	-		-
(1)	(5.0)	(9.1)	(5.9)	(13)	(8.0)	(9.1)	(5.9)	(16)	9		*	
40	165	260	200	9.2	229	260	200	13	-	-		-
(1.1/2)	96.50	(10.2):	(7.9)	(20)	(9:0)	(19.2)	(7.9)	(29)				-
50	203	295	200	14.5	200	200	200	17.2	292	330	250	40
(2)	(8.0)	(11.6)	(7.9)	(3(2.0)	(10.5)	(11.0)	(7.9)	(\$80	(31.5)	(13.0)	(9.8)	(88)
66	216	290	500	30	200	251	250	35	330	347	300	55
(2.1/2)	(8.5)	(55.4)	(7.9)	(50)	(11, 1)	(0.0.0)	(9.4)	(77)	(13.0)	(13.7)	(11.8)	(121)
80	241	345	250	38	318	360	300	46	356	408	450	70
(3)	(9.5)	(13.6)	(3.8)	(73)	(12.5)	(14.2)	(11.8)	(101)	(14.0)	(16.1)	(17.7)	(154)
100	292	349	300	52	356	413	450	73	432	480	600	121
(40	(11.5)	(13.7)	(31.8):	4185	(54.0)	(16.3)	{17.7}	(161)	(17.0)	(18.9)	(23.6)	(267)
125	356	410	300	77	400	471	450	110	508	595	*	270
(5)	(14.0)	(16.1)	(11.8)	(170)	(15.7)	(18.5)	(17.7)	(243)	(20.0)	(23.4)	*	(505)
150	406	450	450	92	444	567	600	166	559	1030	*	350
(6)	(16.0)	(17.7)	(17.7)	(203)	(17.5)	(22.3)	(23.6)	(366)	(22.0)	(40.6)		(772)
200	495	535		163	559	800	*	205	660	1190	*	625
(8)	(18,5)	(21.3)		(359)	(22.0)	(34.6)	*.	(452)	(26.0)	(45.3)		(1378)
250	622	815	*	242	622	1235	*	450	787	1255	*	850
(10)	(34.5)	(32.1)	*	(534)	(24.5)	(48.8)		(992)	(31.0)	(49.4)		(1874)
300	598	900	*	380	344	1435		736	536	1330		1030
(12)	(27.5)	(55.4)	*	(663)	(28.0)	(56.5)	*	(1620)	(33.0)	(52.4)	*	(2271)
350	787	1080	*	485			-	-	-	-	la	-
(14)	(25.50)	(42.5)		(1060)	in .	4	is .	al		is .		

Materials.		
Body & Bonnet	ASTM A216 Gr. WCB. A217 Gr. WC6 / WC6 / C5 / C12, A352 Gr. LCB. A351 Gr. CF8 / CF8M / CF3 / CF3M	
Wedge / Disc & Seat Ring	ASTM A217 Gr. Cx15 or WCB + 13%, Cr. Facing* BICS + Stelling, A351 Gr. CF6 / CF6M / CF5 / CF3M	
Stem, Gland & Sonnet Bush	ASTM AZ76 TYPE 410 / 304 / 316	
Yoke Sleens	Ni-Resist ASTM A409 Gr :02	
Bland Packing	Pre-moulded Grafolt rings / Braided Grafolt rings. / PTFE	
Gasket	Spiral Wound 304 / 316 with CAF / Gruphite / PTFE filted	
Stud / Nut	ASTM A188 Gr. 87 / 816 / 88 / 58M / A164 Gr. 2H / 7 / 8 / 8M	
Hand Wheel	Carbon Steel	
Surface Protection for Carbon Sizel Values	Prime Coal: Chlorine free with modified alkyd resin unobjectionable in physiological	
	and toxicological respects. Additional external coating : Silver Streak aluminium paint	



Pressure Seal Globe Valves Class - 900 - 1500 - 2500





Features:

Heavy duty QS & Y type, Pressure Seal Bonnet, rising or non rising handwheel, renewable seatring. Wall thickness as per ASME B16.34, Valves with most advanced design Features Provide the ultimate in dependable, ecnomical flow control.

DESIGN STD : ASME 816.36 TESTING STO - API SHE ASME 815.34

Test)	Pressure in I	or (pel)	
Eines	900	1108	2546
Hyd Shell	230 (3005)	364 (5566)	हमा लामा
Seat / Back Seat	169 (2451)	282 (4080)	474 (6872)
Air Seat		5.9 (100)	

Dimensio	ns are it	e mm (in	sch)													
SIZE			Class	900					Class	1500				Class -	2500	
anen (imshi)	•	-	8	90	*W	1)		h	- 8	ØC	•	N. 1)	A	- 8	80	W(1)
	FE	BHT			FE	9WE	TI)	RWE			FE	BWE	BWE			
50	368	215	570	600	85	51	368	216	570	600	- 85	51	279	610	750	50
(2)	(14.5)	(8.5)	(22.4)	(23.6)	(187)	(\$113)	(14.5)	(8.5)	(22.A)	(23.6)	(187)	(112)	(11.0)	(24.0)	(29.5)	(121
65	419	254	580	600	100	53	419	254	580	600	100	53	330	500	750	7
(2.1/2)	(16.5)	(10.0)	(22.8)	(23.6)	(239)	(177)	(16.5)	(10.0)	(22.8)	(23.6)	(220)	(117)-	(13.0)	(19.7)	(29.5)	(165
80	381	305	515	600	105	35	470	305	\$15		150	90	368	630	*	10
(3)	(15.0)	(12.0)	(20.3)	(23.6)	(231)	(125)	(18.5)	(12.0)	(20.3)	*	(331)	(198)	(14.5)	(24.8)	*	(231
100	457	355	715		15.40	1925	546	436	715	*	205	145	457	1210	*	44
(4)	$\{18.0\}$	(14.0)	(28.1)	•	(37%)	(276)	(21.5)	(16.0)	(28.1)		(452)	{322}	(18:0)	(47.6)		(970
125	559	432	1010		255	202	673	483	1025	*	305	227	533	790	*	49
(5)	(22.0)	(17.0)	(39.8)	*	(502)	(445)	(26.5)	(19.0)	(40.4)	*	(672)	{500}	(21.0)	(31.1)	*	(1080
150	610	508	1025	4	310	331	705	559	1115		380	355	610	1390	*	\$41
(6)	(24.0)	(20.0)	(40.4)		(683)	(730):	(27.8)	(22.8)	(43.9)		(838)	(783)	(24.0)	(54.7)		(1190
200	737	660	1230	*	686	528	832	711	1200	*	780	810	762	1455	*	120
(8)	(29.0)	(26.0)	(40.4)	*	(1499)	$\{1385\}$	(32.8)	(28.0)	47.2	*	(1720)	(1786)	(30.0)	(57.3)	*	(2645
250	838	787	1370	•	1300	1138	991	853	1320	*	1500	1360	-	-6		
(10)	$\{33.0\}$	(31.0)	(53.9)	*	(2866)	(2509)	(29.0)	(34.0)	(52.0)	*	(3307)	(2998)-			ja .	
300	965	914	1520	*	1900	1720	1130	990	1430	*	2300	1943				
(12)	(38.0)	(35.0)	(59.8)		(4189)	(3792)	(44.5)	(39.0)	(56.3)		(5070)	(4277)	in the			

FE = Flanged End BWE =	Sult Weld End
Materials	
Body & Bonnet	ASTM A216 Gr. WCB, A217 Gr. WCB / WCB / CS / C12, A351 Gr. CFB / CFBM / CF3 / CF3M
Disc & Seat Ring Stem & Gland	ASTM A216 Gr. WCB, A217 Gr. WCB, A351 Gr. CFB / CFBM / CF3 / CF3M, Seat faces are stellined ASTM A276 TYPE 410 / 304 / 316
Yoke Sterve	Ni-Resist ASTM A439 Gr. D2
Gland Packing	Pre moulded Grafoll rings / Braided + Moulded Grafoll rings
Pressure Seal Ring	Expanded Graphite
Stud / Not	ASTM A193 Gr. 87 / 816 / 88 / 88M / A194 Gr. 2H / 7 / 8 / 8M
Yoke & Hand Wheel	Carbon Shell, Alloy Shell
Surface Protection for Carbon Steel	Valves Prime Coat : Chilorine free with modified alkyd resin unobjectionable in physiological and toxicological respects. Additional external coating : Silver Streak aluminium paint



Bolted Cover & Pressure Seal Swing Check Valves Class - 150 - 300 - 600 - 900 - 1500 - 2500











Features:

Heavy duty boiled cover / Pressure Seal cover with renewable seating for Carbon Steel & intregral seatring for stainless steel, Covermounted / body mounted disc, Valves with most advanced design Features Provide the ultimate in dependable, ecnomical flow control.

DESIGN STD : API 6D 1868 FOR CLASS 150, 300 & 600

: API 60, ASME B16.34 FOR CLASS 900, 1580 & 2500

TESTING STD: API 6D. EN 12266-1 FOR CLASS 150, 300 & 600 : API 6D, API 588 FOR CLASS 900, 1500 & 2500

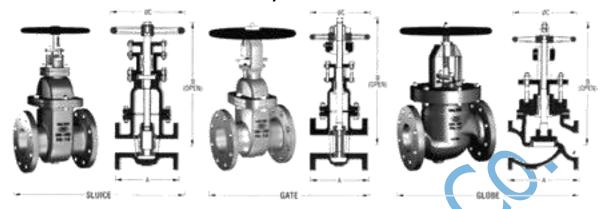
Test Freezure in bullipsi)											
Chage	198	360	100	100	1500	2560					
myd. Shell	30 (435)	27 (1117)	155 (2248):	230 (3305)	384 (1558)	847 (9382)					
Seat	72 (719)	\$7 (887)	112 (1620)	100 (2950).	282 (4589)	474 (6873)					
Min. Seat	5.5 (80)	14 (203)	28.4406)	42 (608)	79.5 (1022)	118,5 (1718					

				900	TED CO	VER				ſ				PRESS	URE RE	AL.			
SIZE		Class - 1	50	C	Juss - 3	00	c	lacs - 6/	00	Ą	CI	245 - 9C	10	CH	162 - 50	0	Clas	4 - 250	8
m(inc	h) A	0	WI 1)	A	0	Wt 1)	A	2	Wt 1)		A		Wt 1)	N	8	Wt 1)	A	8	W
40	165	95	68	241	95	10.5		-	-					-		-	-	-	
(179)	(6.5)	(3.7)	(15)	(9.5)	(3.7)	(23)	-	-		K	-	-	-	-	-	-	-	4	
50	203	115	11.5	267	129	18	292	138	25		216	180	27	216	180	31	279	175	
(2)	(8.0)	(4.5)	(25)	(10.5)	(4.7)	(40)	(11.5)	(5.4)	(55)		(6.5)	(7.1)	(60)	(8.5)	(7.1)	4	(11,0)	(6.9)	
65	216	120	17	292	132	21	330	145	32		254	195	59	254	195	34	330	190	
(274)	(8.5)	(4.7)	(38)	(11.5)	(5.2)	(46)	(13.0)	(5.1)	(21)		(10.00	{7.7}	(64)	(10.0)	(2.3)	4 1	(13.0)	(7.5)	
.BO	241	135	25	318	150	34	356	165	62		305	235	31	305	235	37	358	230	
(3)	(9.5)	(5.3)	(55)	(12.5)	(5.9)	(75)	(14.0)	(6.5)			(12.0)	(9.3)	(68)	_	(9.3)		(14,5)	(9.1)	
100	297)	150	41	356	170	54	432	190	115		356	265	41	406	265	64	457	560	1
	(11.5)	(5.9)	(90)	(14.0)	(6.7)	(119)	ALC: U	(7.5)	(254)		(14.0)	(10.4)	(90)	(16.0)	(10.4)	resissance de	(18.0)	(10.2)	
125	330	170	56	400	210	75	508	200	165		432	310	69	483	310	96	533	290	
متعكمات	(18.0)	(6.7)	(124)	(15.7)	(8.3)	and the second law	(50 0)	(4.7)	(364)		(17.0)	(12.2)	(152)	(19.0)	(12.2)	متالب منتشاب	(21.0)	(11.4)	
150	356	195	73	464	200	106	559	255	210		508	325	96	559	325	145	510	330	
p- +	(14.0)	(7.7)	{161}	(17.5)	(8.3)	(234)	(22.0)	4	(463)		(20.0)	(12.8)	(212)	(22.0)	(12.8)		(24.0)	(13.0)	
200	495	220	103	583	205	100	(60)	300	355		660	44.0	215	711	460	353	762	410	
wheelship	(19.5)	(8.7)	(227)	(21.0)	والمهوسلت	(350)	(26.0)	(11.8)	(783)		(26.0)	(17.3)	(474)	(28.0)	(18.1)	ne militare de la constitución d	(30.0)	(16.1)	[10:
250	622	260	160	622	305	23/4	787	335	580		787	535	330	863	535	902	-	-	
مختصات	(24.5)	(10.2)	(353)	(24.5)	(12:0)	بالمحملين	(0.18)	بالمحصوص	(1279)		(31.0)	(21.5)	(728)	(34.0)	(21.1)	STATE OF THE PARTY			
300	698	310	224	711	350	355	838	395	725		914	630	546	990	630	661	5-	d	
-	(27.5)	(12.2)		(28.0)	(13.8)	(783).	(33.0)	(15.0)	(1598)		(36.0)	(24.6)	(1204)	(39.0)	(24.8)		-	-4	
350	787	355	350	838	390	620	4				-				-		-	4	
	854		(te)	864	(15.4)		-							-			-	- 4	
450			412			680			-								4	4	
450	(34,0) 978	555	535	(34.0)	(20.9)	1250											- 1		
	(38.5)		(1179)	4					*									- 1	
(18) 500	978	610	870	(38.5)	(23.2)	1460		-											
		(24.0)		740.03	(25.8)														
600	1295	740	1090	1346	790	2055	-					<u> </u>		<u> </u>		<u> </u>	<u> </u>		_
		(29.1)			(31.1)		· ·	_					_						
		den sh	(E400)	(100.11)	dansk	14001)													_
Mater									and the second	_								0.4	
ستكحب	ALC: NAME OF TAXABLE PARTY.	Hinge / I	tracket		A	STM A2	6 Gr. W	CB, A21	7 Gr. WC	6/9	/C9 / C5 /	C12, A3	52 Gr. LC	B, A351	Gr. CF8	/ CFBM	CF3 / C	F3M	
	Seal Fin	9									BM / QF3								
Sasket										_	hite / PTF			on for by	ofted cov	er Valve	ij		
PRESSU	re Seal	Ring								_	ure Seal I								
Stud /	Not.				A	STM A19	33 Gr. 87	/816/	88 / 88M	HA	94 Gr. 2h	1778	888						

and toxicological respects. Additional external coating: Silver Streak aluminium paint



Cast Iron Sluice, Gate & Globe Valves



DESIGN STD & TESTING STD : 8S 5158 & 8S 5152

Test Pres	mer in her pr	6
Freezure rating	PKIA	PR 1.4
Hyd. Shell	15 (218)	24 (348
Seut	18 (149)	16 (272
Air Sent	470	(01)

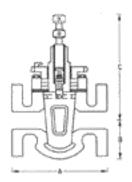
Dimensions	are in mm (Inc	h)								
	+ SLUICE	& GATE	GLOBE	SLUICE	GATE	GLOBE		SLUICE	GATE	GLOBE
Size	#S 5150	S 14845	8S 5152	•	8		88	•	Wt 1)	•
enen (inch)	80 9198	19 14549			70					
25 (1)	-	-	160 (6.3)		+	210 (8.3)	120 (4.7)	+	+	10 (22.0)
40 (156)	-	-	200 (7.9)		-	250 (9.8)	140 (5.5)		-	12 (26.5)
50 (2)	178 (2.1)	215 (8.5)	203 (8.0)	265 (10.4)	455(317.9)	310 (12.2)	580 (7.1)	30 (66.1)	26 (57.2)	16 (35.3)
66 (2%)	190 (7.5)	230 (9.1)	216 (8.5)	380 (15.0)	490 (19.5)	325 (12.8)	225 (8.9)	24 (75.0)	34 (75.0)	20 (44.5)
80 (3)	200 (8.0)	230 (9.1)	241 (9.5)	A21 (18.8)	525 (20.7)	365 (14.4)	225 (8.9)	36 (79.4)	43 (94.8)	34 (75.0)
100 (4)	229 (9.0)	255 (10.0)	292 (11.5)	480 (76.9)	530 (20.9)	429 (16.5)	320 (12.6)	56 (121.3)	60 (132.5)	52 (114.6)
125 (5)	254 (10.0)	266 (10.5)	330 (197.0)	555 (22.6)	840 (25.2)	440 (17.3)	320 (12.6)	70 (354.3)	87 (191.8)	64 (141.1)
150-(6)	267 (10.5)	(0.11) 088	356 (14 0)	679 (29/2)	725 (28.5)	440 (173)	320 (12.6)	90 (198.4)	115 (250.5)	75 (165.2)
200-(8)	292 (11.5)	318 (12.5)	495 (19.5)	695 (27.4)	970 (38.2)	480 (18:9)	360 (14.2)	140 (308.6)	180 (396.8)	125 (275.6)
250 (10)	330 (13.0)	355 (14.)		#15 (82.1)	1190 (46.9)	-	400 (15.7)	200 (440.9)	276 (608.5)	7
300 (12)	356 (14.0)	389 (15.0)	-	860 (33.9)	1490 (58.7)	-	400 (15.7)	290 (639.3)	360 (793.7)	-

Materials	
Body / Bornet / Wedge / Yoke / Gland / Stuffing Eax / Hand Wheel	Cast fron ASTM A126 Class B / EN 1561 NO. EN-UL 1040
Yoke Sleeve	S.G. IRON EN 1563 No. EN-JS 1050
Stem	Steel ASTM A276 Type 410 / 304 / 316
Disc / Wedge / Seat Ring	ASTM A217 Gr. CA15 / Bronzs
Packing	Graphited Ashestos
Body Seal / Gasket	CAF
Stod / Not	Steel Gr. 4.6./4
Surface Profession	Prime Cost : Chlorine free with modified alkyd resin unobjectionable in physiological and

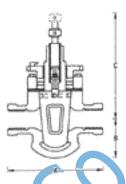
Prime Cost: Chlorine free with readified alkyd resin unobjectionable in physiological and xicological respects. Additional external costing of machine varnish light blue



C.I. Lubricates Plug Valves







DESIGN STD: BS 5158 TESTING STD: EN 12266-1

Test Pressure in bor (pai)						
Pressure rating	Chins 125					
Hyd. Shed	17.5 (254)					
Seat	12.5 (191)					
Air Seit	7 (101)					

Dimensions	are in mm (i	nch)								
SIZE	REGULAR FLA	TRONS	*	REGULAR FLANGED/	SHORT FLANGED	REGULAR DI ANGEGI SCREWED	SHIGHT HJANGED	REGULAR 	wn*	SCREWE
mm (inch)	750	1000	SCHEWED	SCHEWED		2000000				
15 (14)	130 (5.1)		89 (3.5)	48 (1.9)		162 (6.4)	7	4 (8.8)	+	2 (4.4)
20 (%)	130 (5.1)	4	95 (3.7)	48 (1.9)		164 (6.5)		5 (11)		3 (6.6)
25 (1)	140 (5.5)		111 (4.4)	50 (2.0)	4	168 (6.6)	Α	6 (13)	-	4 (8.8)
32 (114)	165 (6.5)	-	127 (5.0)	60 (2.4)	-	204 (8.0)	+	7 (15)	-	4.5 (10)
40 (116)	165 (6.5)		133 (5.2)	64 (2.5)		215 (8.5)	4.	10 (22)		7.5 (17
50 (2)	203 (8.0)	177.8 (7.0)	152 (6.0)	82 (3.2)	71 (2.9)	256 (10.1)	226 (8.9)	16 (35)	14 (31)	10.5 (23
65 (214)	222 (8.7)	190 (7.5)	175 (6.9)	400 (A.15)	957(3.7)	288 (11.3)	258 (10.2)	24 (53)	20 (44)	16 (35)
80 (3)	241 (9.5)	205.5 (8.1)	197 (7.8)	112 (4.4)	102 (4.0)	322 (12.7)	297 (11.7)	27 (60)	26 (57)	23 (51)
100 (4)	305 (12.0)	228.6 (9.0)		138 (5.4)	114 (4.5)	344.13.5)	324 (12.8)	51 (112)	42 (93)	
125 (5)	355 (14.0)	254 (10.0)		164.(6.5)	148 (5.8)	416 (16.4)	406 (16.0)	81 (179)	65 (143)	,
150 (6)	394 (15.5)	267 (10.5)	le .	186 (7.3)	180 (7.1)	450 (17.7)	450 (17.7)	100 (220)	84 (185)	
200 (8)	457 (18.0)	292 (11.5)		282 (9.1)	170 (6.7)	524 (20.6)	524 (20.6)	182 (401)	115 (254)	

Materials		
		_
Body / Cover / Plug / Stuffing Box / Gland	Cast Iron ASTM A126 Class C / EN1561 No. EN-JE, 1040 / IS:210 Gr. FG 260	
Gasket	Asbestos	
Stuffing Box Bolt	Steel Gr. 4.6	
Packing	Graphited Asbestos	
Stud / Nats	Steel Gr. 4.6 / 5	
Lutricant	Dark Brown grease suitable for industrial application	
Lubricant Bolt	ASTM A307 Gr. 8 / Steel Gr. 4.6	
Surface Protection	Prime Coat : Chlorine free with modified alkyd resin unobjectionable in physiological and toxicological respects.	

Prime Coat: Chlorine free with modified alkyd resin unobjectionable in physiological and toxicological respects, with additional external coating of machine varnish Black



Check Valves Non Slam & Wafer Type







C€ 0044

	NON SLAM	WAFER
DESIGN STD	BOK STD	API 50/90K
TESTING STD	API 598	API 60/598

	Test Pres	sure in bar	asi)	
	NONSLAM		WA	FER
Pressure rating	Class 150	Class 300		PN45
Hyd. Shell	30 (435)	77 (1117)	15 (217)	60 (870
Seat	22 (319)	57 (827)		44 (638

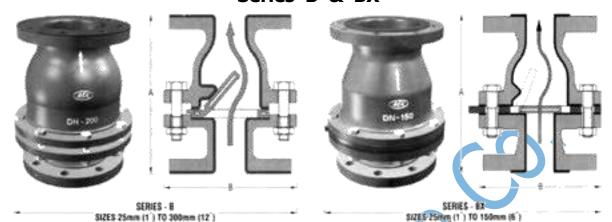
Dimensions are in mm (inch)

NON SLAM						WA	IFER	
SIZE	A	8	C	Wt 1)	A	B• Class	С	Wt 1)
mm (inch)						150		
15 (%)	17 (0.7)	38 (1.5)	14 (0.6)	0.17 (0.4)	-	Y		
20 (34)	20 (0.8)	47 (1.9)	19 (0.7)	0.23 (0.5)	-		-	-
25(1)	23 (0.9)	54(2.1)	24 (0.9)	0.30 (0.7)	-	-	-	-
32 (154)	28 (1.1)	67 (2.6)	32 (1.3)	8.60 (1.3)	-	-	-	-
40 (11%)	32 (1.3)	76 (3.0)	38 (1.5)	0.70 (1.5)	-		-	-
50(2)	40 (1.6)	96 (3.8)	48 (1.9)	1.2 (2.6)	19 (0.7)	104.5 (4.1)	30 (1.2)	1.5 (3.3)
65 (214)	46 (1.8)	109 (4.3)	63 (2.5)	1.8 (4.0)	19 (0.7)	124 (4.9)	38 (1.5)	2 (4.4)
80(3)	50 (2.0)	131 (5.2)	76 (3.0)	2.6 (5.7)	19 (0.7)	136.5 (5.4)	52 (2.0)	2.5 (5.5)
100 (4)	60 (2.4)	162 (6.4)	98 (3.9)	4.6 (10)	19 (0.7)	164.5 (6.9)	72 (2.8)	3 (6.6)
125(5)	90 (3.5)	194 (7.6)	125 (4.9)	11.5 (25)	22 (0.9)	197 (7.8)	90 (3.5)	4 (8.8)
150(6)	106 (4.2)	224 (8.8)	150 (5.9)	16 (35)	22 (0.9)	222.5 (8.8)	115 (4.5)	6 (13)
200(8)	140 (5.5)	291 (11.5)	200 (7.9)	31 (68)	29 (1.1)	279.5 (11.0)	158 (6.2)	14 (31)
250(10)	200 (7.9)	329 (13.0)	250 (9.8)	30 (66)	38 (1.5)	340 (13.4)	196 (7.7)	19 (42)
300(12)	250 (9.8)	384 (15.1)	300 (11.8)	50 (110)	38 (1.5)	409.5 (16.1)	242 (9.5)	27 (60)
350(14)				-	45 (1.8)	448 (17.6)	270 (10.6)	41 (90)
400(16)	-	T	-	-	51 (20)	511.5 (20.1)	310 (12.2)	56 (123)
450(18)		-	+	-	60 (2.4)	546 (21.5)	360 (14.2)	78 (172)
500(20)		7	-	-	64 (2.5)	603 (23.7)	405 (15.9)	101 (223)
600(24)	-	+	+	-	76 (3.0)	714.5 (28.1)	460 (18.1)	180 (397)
700(28)	-	7	-	+	89 (3.5)	828.5 (32.6)	510 (20.1)	240 (529)
800(32)	-	-	-	-	102 (4.0)	937 (36.9)	610 (24.0)	310 (683)
900(36	+	7	-	-	127 (5.0)	1045 (41.1)	700 (27.6)	445 (981)
1000(40)	+	-	-	-	146 (5.7)	1159 (45.6)	770 (30.3)	640 (1411)
1200(48)	+	+	-		172 (6.8)	1381 (54.4)	965 (38.0)	1075 (2370)
1400(56)	-	+	+	-	203 (8.0)	1603 (63.1)	1100 (43.3)	1700 (3748)
1600(64)	+	7	+	-	229 (9.0)	1724 (67.9)	1250 (49.2)	2650 (5842)

Materials	
Body	Cast iron ASTM A126 Gr. WCB / Stainless Steel A351 Gr. CF8 / CF8M / Ductile Iron ASTM A395 / S.G. Iron EN 1563 No. EN-US1024
Disc & Cover	Stainless Steel ASTM A276 Type 410 / 304 / 316 / ASTM A217 Gr. CA15 / Carbon Steel ASTM A216 Gr. WCB /
DISC & COVER	Stainless Steel ASTM A351 Gr. CF8 / CH8M / Duetile from ASTM A395 / S.G. Iron EN1563 No. EN-JS1024
Guide plate & Spring	Stainless Steel ASTM A240-Type 316 / ASTM A312 Type 316
O-ring (For Water Check only)	EPOM (Other grades available on request)
Hinge pin	Stainless Steel ASTM A276 Type 410 / 304 / 316
Surface Protection for Ductile Iron	Prime Coat : Chlorine free with modified alkyd resin unobjectionable in physiological and toxicological respects.
and Cast Carbon Steel Valves	Additional external coating: Enamel,



Rubber Lines Check Valves Series 'B' & 'BX'



DESIGN STD & TESTING STD : BOX STD

Test Pressure in	her (psi)
Pressure rating	7913
Hyd. Shell	15 (218)
Seet	10 (146)

Unlined	Rubber Lined	8	Wt ⁵	•	A	8	Wt ^c
				Unlined	Rubber Lined		
144 (5.7)	150 (5.9)	124 (4.9)	4.0 (8.8)	160 (5.9)	157 (8.2)	126 (5.0)	55 (12)
174 (6.9)	180 (7.1)	144 (5.7)	7/2(05)	180 (7.1)	186 (7.3)	149 (5.9)	9.5 (21)
194 (7.6)	200 (7.0)	166 (8.5)	8.5 (TB)	200 (7.0)	208 (8.1)	163 (6.4)	11.0 (24)
234 (9.2)	240 (9.4)	265/8/20	14 (31)	240 (9.4)	244 (2.6)	185 (7.3)	57.5 (20)
254 (19.0)	260 (10.2)	220 (8.25	20 (44)	290 (10.2)	260 (10.5)	218 (8.6)	21.5 (47)
292 (11.5)	300 (15.8)	270,0000	34 (75)	350 (13.8)	258 (14.5)	295 (11.6)	37.5 (80)
202 (15.4)	400 (15.7)	322 (12.7)	58 (125)	400(15.7)	400 (16.0)	325 (12.8)	64.5 (142)
492 (19.4)	500 FR 7)	396 (15,6)	108 (297)	1	,	,	-
190 (23.2)	600 (20.6)	500 ((9.7)	190 (419)		-		
600 (27.2)	700 (27.8)	564 (21.8)	310 (693)	-	-		
	574 (6.9) 194 (7.6) 294 (9.2) 294 (9.2) 292 (11.5) 292 (15.4) 492 (18.4) 199 (20.2)	174 (6.9) 180 (7.1) 194 (7.6) 200 (7.4) 234 (8.2) 240 (8.4) 254 (78.8) 260 (79.2) 254 (78.8) 260 (79.2) 300 (78.8) 300 (78.4) 400 (38.9) 492 (78.4) 500 (78.7) 300 (78.4) 600 (78.7)	\$74 (6.9) \$180 (7.1) \$144 (5.7) \$194 (7.6) \$200 (7.6) \$166 (8.5) \$294 (6.2) \$295 (6.4) \$255 (8.6) \$	\$74 (6.9) \$89 (7.1) \$144 (6.7) \$75(6.5) \$196 (7.6) \$200 (7.6) \$166 (6.5) \$6.5 (7.6) \$20 (7.6) \$166 (6.5) \$6.5 (7.6) \$20 (6.2) \$240 (6.4) \$25(6.6) \$25(6.6) \$20 (6.1) \$26 (76.2) \$26 (76.2) \$26 (6.3) \$26 (76.2) \$26 (6.3) \$26 (76.2) \$26 (6.3) \$26 (76.2) \$26 (76.2) \$26 (76.2) \$270 (76.6) \$24 (75.5) \$26 (75.4) \$200 (75.4) \$202 (75.4) \$56 (72.5) \$26 (75.4) \$400 (75.6) \$26 (75.6) \$100 (77.7) \$26 (75.6) \$100 (77.7) \$26 (75.6) \$100 (77.7) \$26 (75.6) \$100 (77.7) \$26 (75.6) \$100 (77.7) \$26 (75.6) \$100 (77.7) \$26 (75.6) \$27.7 \$26 (75.6) \$27	574 (6.9) 180 (7.1) 144 (5.7) 72(6.5) 180 (7.1) 194 (7.6) 200 (7.4) 166 (6.5) 6.5 (76) 200 (7.4) 166 (6.5) 6.5 (76) 200 (7.4) 166 (6.5) 6.5 (76) 200 (7.4) 200 (7.4) 200 (7.4) 200 (7.4) 200 (7.4) 200 (7.4) 200 (7.4) 200 (7.4) 200 (7.4) 200 (7.5) 2	\$74 (6.9) \$180 (7.1) \$144 (5.7) \$72(6.5) \$180 (7.1) \$186 (7.3) \$194 (7.6) \$200 (7.4) \$166 (7.3) \$194 (7.6) \$200 (7.4) \$166 (8.5) \$6.5 (76) \$200 (7.4) \$206 (6.1) \$294 (6.2) \$240 (6.4) \$260 (76.2) \$26	574 (6.9) 189 (7.1) 144 (5.7) 720(5) 180 (7.1) 186 (7.3) 149 (6.9) 194 (7.6) 200 (7.6) 196 (8.5) 4.5 (7.6) 200 (7.6) 200 (8.5) 195 (8.5) 200 (7.9) 200 (8.5) 195 (8.6) 204 (8.5) 204 (8.6)

Materials

Body / End piece

Connecting bolts / nuts

Surface Protection to

Cast on ASTM A126 Case C / EN1501 No. EN-JI, 1040 / ASTM A216 GI, WGB

Steel state duty runber lined. (Grade according to working condition):

Foot ASTM ADOT GC ALFASTM ASKD GC AL

Printe Cost : Chlorine free with modified alkyd netin smobjectionable is physiological and toxicological respects. Additional sistemal coating : Stoving ename!



B-TORQ Pneumatic Actuators

DESIGN

B-TORQ Pneumatic Actuators incorporate latest technology and materials, through designing, developing, testing and engineering application. We have obtained a high grade product with the characteristics of reliability, high performance, long cycle life, large adjustment, and highest levels of corrosion protection, wide selection of model with ease and economy.

STRUCTURE

1. INDICATOR

Position indicator with NAMUR is convenient for mounting accessories such as Limit Switch Box, Positioner and so on.

2. PINION

The pinion is high-precision and integrative, made from Nickel Alloy Steel, conform to the latest standards of ISO 5211, DIN 3337, NAMUR. The dimensions can be customized and the stainless steel is also available on request.

3. ACTUATOR BODY

The extruded Aluminum Alloy ASTM 6005 body, treated with hard anotized.

4. END CAPS

Die-casting Aluminum, powder polyester painted.

5. PISTONS

The twin rack pistons made from die-casting aluminum shared with hard anodized or made from cast steel with galvanization. Symmetric mounting position, long cycle life and tast-operation, reversing rotation by simply investing the pistons.

6. TRAVEL ADJUSTMENT

External stroke adjustment screw can adjust ±4° of travel.

7. HIGH PERFORMANCE SPRINGS

Pre-loaded coating springs made from the high quality material for resistant to corrosion and longer cycle life, which can be demounted safety and conveniently to safety different requirements of torque by changing quantity of springs.

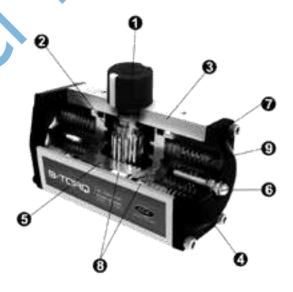
B. BEARINGS & GUIDES

Made from low friction, long-life compound material, to avoid the direct contact between metals. The maintenance and replacement are easy and convenient.

9. O-RINGS

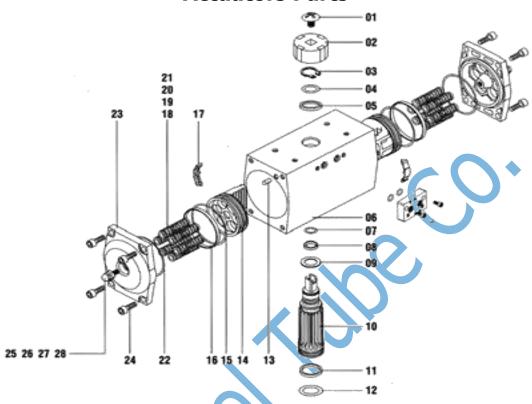
NBR rubber O-rings provide trouble-free operation at standard temperature ranges. For high and low temperature, viton or silicon can be offered on request.







Actuators Parts



PART NO.	PART NAME	OTY	MATERIALS
01	Indicator Screw	(f)	Stainless Steel
62	Indicator	91	Plastic
03	Snap Ring	01	Stainless steel
64	Washer	01	Stainless steel
05	Outside Wäster	Q1	Polyarymethylene
06	Body	01	Aluminium alloy
06 07	O-Ring Top	01	Viton / NBR
08	Bearing Top	01	Polyarymenthylene
09	Inside Washer	01	Polyxymenthylene
18	Piniger	01	Alloy steel
11	Searing Bottom	01	Polyxymenthylene
12	O-Ring Bottom	91	Vitor / NBR
13	Plug	02	NBR
14	Piston	02	Die-casting Aluminium / steel
15	Riston O-Ring	02	Viton / NBR
16	Piston Bearing	92	Polyxymenthylene
17	Guide Piston	02	Nylan66
18	Spring	*	Spring steel
19	Spring Retainer (i.)	*	Nylon66
20	Spring Retainer (R)	*	Nylon66
21	Retainer Connector	*	Brass
22	End-Cap O-Ring	02	Viton / NBR
23	End-Cap	02	Die-casting Aluminium
24	End-Cap Stop Screw	08	Stainless steel
25	Adjust Screw	02	Stainless steel
26	Adjust Screw Nut	02	Stainless steel
27	Adjust Screw Washer	02	Stainless steel
28	Adjust Screw 0-Ring	G2	Viton / NBR



Gun Metal Gate Valve, Non-Rising Stem, Screwed IS: 778 Class – 1

SPECIFICATION:

Gunmetal Wedge Cate Valve, screwed in bonnet, inside screw, non-rising stem, integral seats; screwed female ends (BSP) to ISSS4-1985, handwheel operated; conforming to IS-278-1984 class 1 valves are painted blue.

IS 1

TESTING & CERTIFICATION:

Body Test Pressure — 1.5 MPa Hyd.

Seat & Backseat Test Pressure — 1.0 MPa Hyd.

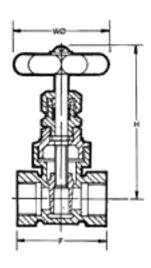
All Valves are supplied duly ISI Marked.

Our Works' Test Certificate is furnished with every supply.

MATERIALS

Components	Material	Material code
Body, Bonnet, Wedge, Stuffing Box, Gland & Gland Nut	Gunmetal/Leaded Tin Bronze	CM/LTB2
Spindle	Forged Brass	FB -
Handwheel	Cast Iron	Ċ)
Cland Packing	Asibestos	A58
Screw & Washer for Handwheel	Mild Steel	MS

Nominal Size	F	H	W
8	50	80	44
10	30	#5	44
15	60	95	36
20	60	310	56
25	70	150	65
52	80	940	75
40	90	160	80
50	100	180	90
65	105	210	105
80	125	250	115
100	160	300	160





Gun Metal Gate Valve, Non-Rising Stem, Flanged IS: 778 Class – 1

SPECIFICATION:

Cunmetal Wedge Cate Valve, screwed in bonnet, inside screw, non-rising stem, integral seats; Handwheel operated, Flanged Ends; Conforming to IS-778-1984 class 1. Valves are painted blue.

TESTING & CERTIFICATION:

Body Test Pressure — 1.5 MPa Hyd.

Seat & Backseat Test Pressure — 1.0 MPa Hyd.

All Valves are supplied duly ISI Marked.

Our Works' Test Certificate is furnished with every supply.

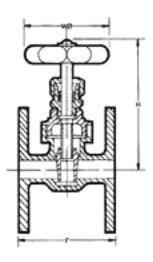
MATERIALS

Components	Material	Material code
Body, Bonnet, Wedge, Stuffing Box, Gland & Gland Nut	Cunmetal/Leaded Tin Bronze	GM/LTB2
Spindle	Forged Brass	FB
Fandwheel	Cast Iron	0
Cland Packing	Asidestos	ASB
Screw & Washer for Handwheel	Mild Steel	MS

Nominal Size	F	H	w
15	72	36	56
20	76.	110	56
25	90	150	65
32	100	140	75
40	110	160	80
50	120	190	90
65	140	210	105
80	150	250	115
900	190	500	160









Gun Metal Gate Valve, Rising Stem, Screwed IS: 778 Class – 1

SPECIFICATION:

Cunmetal Wedge Gate Valve, screwed in bonnet, inside screw, Rising Stem, integral seats; screwed female ends (BSP) to IS:554-1985, handwheel operated; conforming to IS:778-1984 class 1 valves are painted blue.

TESTING & CERTIFICATION:

Body Test Pressure — 1.5 MPa Hyd. Scat & Backseat Test Pressure — 1.0 MPa Hyd. All Valves are supplied duly ISI Marked.

Our Works' Test Certificate is furnished with every supply.

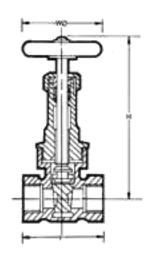
MATERIALS

Components	Material	Material code
Body, Bonnet, Wedge, Cland & Gland Nut	Cunmetal/Leaded Tin Bronze	GM/LTB2
Spindle	Forged Brass	FB
Handwheel	Cast iron	O
Gland Packing	Asbestos	ASB
Screw & Washer For Handwheel	Mild Steel	MS

Nominal Size	P	Н	W
8	50	105	44
10	50	10%	44
15	60	125	56
20	60	145	56
25	70	165	65
52	80	180	75
40	90	210	80
50	400	240	90
65	105	290	105
80	125	360	115
100	160	450	160









Gun Metal Gate Valve, Rising Stem, Flanged IS: 778 Class – 1

SPECIFICATION:

Cunmetal Wedge Cate Valve, screwed in bonnet, inside screw, Rising Stem, integral seats; Handwheel operated, Flanged Ends; Conforming to IS:778-1984 class 1. Valves are painted blue.

TESTING & CERTIFICATION:

Body Test Pressure — 1.5 MPa Hyd.

Seat & Backseat Test Pressure — 1.0 MPa Hyd.

All Valves are supplied duly ISI Marked.

Our Works' Test Certificate is furnished with every supply.

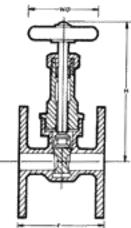
MATERIALS

Components	Material	Material code
Body, Bonnet, Wedge. Gland & Gland Nut	Gunmetal/Leaded Tin Bronze	GM/LT82
Spindle	Forged Brass	FB
Handwheel	Cast Iron	CI CI
Gland Packing	Asbestos	ASB
Screw & Washer for Handwheel	Mid Steel	M5

Nominal Size	5	н	w
15	72	125	56
20	26	145	56
25	90	165	65
32	100	180	75
40	110	210	80
50	120	240	90
65	140	290	105
80	150	560	115
100	190	450	160









Gun Metal Gate Valve, Non-Rising Stem, Screwed IS: 778 Class – 2

SPECIFICATION:

Gunmetal Wedge Cate Valve, screwed in bonnet, inside screw, non-rising stem, integral seats, screwed female ends (BSP) to IS-554-1985, Handwheel operated, Conforming to IS-778-1984 class 2, Valves are painted red.

TESTING & CERTIFICATION:

Body Test Pressure — 2.4 MPa Hyd.

Seat & Backseat Test Pressure — 1.6 MPa Hyd.

All Valves are supplied duly ISI Marked.

Our Works' Test Certificate is furnished with every supply.

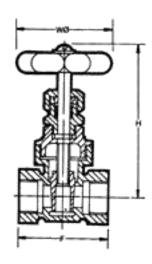
MATERIALS

Components	Material	Material code
Body, Bonnet, Wedge, Stuffing Box, Gland & Gland Nut	Gunmetal/Leaded Tin Bronze	GM/LT8Q
Spindle	Forged Brass	FB
Handwheel	Cast Iron	60
Gland Packing	Asbestos	ASB
Screw & Washer for Handwheel	Mild Steel	M5

Nominal Size	F	H	w
15	60	95	56
20	60	110	56
25	70	130	65
52	90	140	75
40	90	160	80
50	100	180	90
65	105	210	105
80	125	250	115
700	160	300	160
V-1-		777	









Gun Metal Gate Valve, Non-Rising Stem, Flanged IS: 778 Class – 2

SPECIFICATION:

Gunmetal Wedge Gate Valve, screwed in bonnet, Inside screw. non-rising stem, integral seats; Handwheel operated, Flanged Ends; Conforming to IS:778-1984 class 2. Valves are painted blue. **IS** 6

TESTING & CERTIFICATION:

Body Test Pressure - 2.4 MPa Hyd.

Seat & Backseat Test Pressure - 1.6 MPa Hyd.

Our Works' Test Certificate is furnished with every supply.

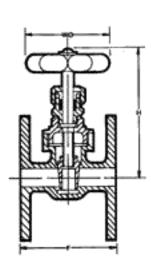
Gate Valves upto 50 mm size are duly ISI Marked.

MATERIALS

Components	Material	Material code
Body, Bonnet, Wedge, Stuffing Box, Gland & Gland Nut	Cunmetal/Leaded Tin Bronze	CM/LTR2
Spindle	Forged Brass	FB
Handwheel	Cast Iron	0
Cland Packing	Asbestos	A58
Screw & Washer for Handwheel	Mild Steel	MS



Nominal Size	F	H	w
15	72	95	56
20	76	110	56
25	90	130	65
32	100	140	75
40	110	160	80
50	120	190	90
65	140	210	105
80	150	250	115
100	190	500	160





Gun Metal Gate Valve, Non-Rising Stem, Screwed IS: 778Class – 3

SPECIFICATION:

Gunmetal Wedge Gate Valve, screwed in borinet, inside screw, non-rising stem, integral seats; screwed female ends (BSP) to IS-554-1985, handwheel operated; conforming to IS-778-1971 class 3 valves are painted red.

TESTING & CERTIFICATION:

Body Test Pressure — 50 kg/cm² g Hyd.

Seat & Backseat Test Pressure — 40 kg/cm² g Hyd.

Our Works' Test Certificate is furnished with every supply.

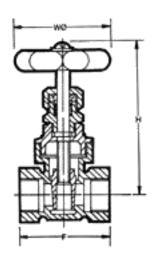
MATERIALS

Components	Material	Material code
Body, Bonnet, Wedge, Stuffing Box, Gland & Gland Nut	Gunmetal/Leaded Tin Bronze	GM/LT82
Spindle	Forged Brass	£8
Handwheel	Cast from	0
Gland Packing	Asbestos	ASB
Screw & Washer for Handwheel	Mild Steel	MS

Nominal Size	F 🔷	Н	w
15	05	105	56
20	86	125	- 65
25	100	145	90
52	120	160	90
40	120	185	105
50	155	210	. 115









Gun Metal Vertical Lift Check Valve, Screwed IS: 778Class – 1

SPECIFICATION:

Curmetal Vertical Lift Check Valve, integral seat: screwed female ends (BSP) to IS:554-1985, conforming to IS:778-1984 class 1. Valves are painted blue.

IS 8

40mir

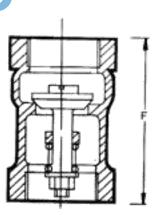
TESTING & CERTIFICATION:

Body Test Pressure - 15 MPa Hyd.
Seat & Backseat Test Pressure - 1.0 MPa Hyd.
All Valves are supplied duly ISI Marked.
Our Works' Test Certificate is furnished with every supply.

MATERIALS

Components	Material	Material code
Body & Valve Disc	Gunmetal/Leaded Tin Bronze	GM/LT82
Nut & Washer	Forged Brass	FB
Spring	Phosphor Bronze	PB

Nominal Size	F
15	65
20	No.
25	- 15
32	Ø5
40	1
50	430
65	150
80	145
100	190





Gun Metal Globe Valve, Rising Stem, Screwed IS: 778 Class – 1 & 2

SPECIFICATION:

Gunmetal Globe Valve, screwed in bonnet, inside screw, rising stem, integral seats; Handwheel operated, with backseat arangement, screwed female ends IBSPs, Conforming to IS:778-1984, class 1 and class 2. Class 1 valves are painted blue and Class 2 valves are painted red.

TESTING & CERTIFICATION:

Class	Body Test Pressure 04yd.)	Seat & Backseat Test Pressure (Hyd.)
1	1.5 MPa	1,0 MPa
2	2.4 MPa	1.6 MPa

All Sizes of Class 1 valves and sizes upto and including 50 mm size of class 2 valves are supplied duly ISI Marked.

Our Works' Test Certificate is furnished with every supply.

MATERIALS

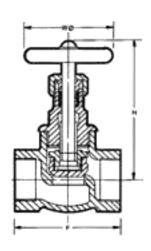
Components	Material	Material code
Body, Bonnet, Valve Disc., Check Nut, Gland & Gland Nut	Gunmetal/Leaded Tin Bronze	CM/LT82
Spindle	Forged Brass	F8
Handwheel	Cast Iron	0
Gland Packing	Asbestos	A58
Washer & Screw for Handwheel	Mid Steel	MS

DIMENSIONS IN mm

Nominal Size	F		w
8	47	75	44
10	50	80)	44
15	60	85	56
20	70	90	56
25	80	108	65
52	95	120	75
40	510	150	80
50	125	155	90
65	160	170	144
80	180	200	175
100	216	250	195

IS 9 CLASS 1 IS 11 CLASS 2







Gun Metal Globe Valve, Rising Stem, Flanged IS: 778 Class – 1 & 2

SPECIFICATION:

Gunmetal Globe Valve, screwed in bonnet, inside screw, rising stem, integral seats; Handwheel operated, with backseat arangement, Flanged Ends, Conforming to IS:778-1984, class 1 and class 2. Class 1 valves are painted blue and Class 2 valves are painted red. IS 10 CLASS 1 IS 12 CLASS 2

TESTING & CERTIFICATION:

Class	Body Test Pressure (Hyd.)	Seat & Backseat Test Pressure (Hyd.)
1	1.5 MRs	10 MPs
2	2.4 MPs	1.6 MPa

Class 1 valves are supplied duly ISI Marked. Our Works' Test Certificate is furnished with every supply.

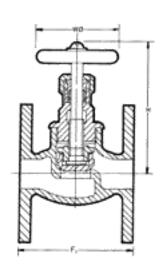
MATERIALS

Components	Material	Material code
Body, Bonnet, Valve Disc. Check Nut, Gland & Gland Nut	Gunmetal/Leaded Tin Bronze	CM/LT82
Spindle	Forged Brass	FB
Handwheel	Cast Fon	a
Cland Packing	Asbestos	Ata
Washer & Screw for Handwheel	Mild Steel	MS

DIMENSIONS IN



DIMENSIONS IN TRITI			
Nominal Size	F1	H	W
15	25	89	36
20	85	90	56
25	**	108	65
52	110	120	75
40	120	150	80
50	145	135	90
55	165	170	144
80	185	200	175
100	216	280	195





Gun Metal Globe Valve, Rising Stem, Flanged IS: 778 Class – 3

SPECIFICATION:

Cunmetal Globe Valve, screwed in bonnet, inside screw, rising stem, integral seats; screwed female ends (BSP), Handwheel operated; conforming to IS:778-1971 class 3 valves are painted red. **IS 13**

TESTING & CERTIFICATION :

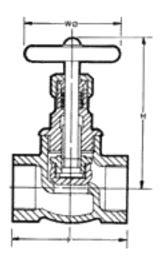
Body Test Pressure -50 kg/cm² g Hyd. Seat & Backseat Test Pressure -40 kg/cm² g Hyd. Our Works' Test Certificate is furnished with every supply

MATERIALS

Components	Material	Material	code
Body, Bonnet, Valve Disc, Check Nut, Gland & Cland Nut	Cunmetal/Leaded Tin Bronz	GM/LT	82
Spindle	Forged E	FB	
Handwheel	Cast irc	ĊI	V
Gland Packing	Asbestos	ASB	
Screw & Washer for Handwheel	Mild Steel	MS	



Nominal Size	F	н	w
15	89	30	56
20	100	110	65
25	117	120	80
32	133	130	90
40	150	150	144
50	178	180	175
65	200	210	195
80	250	226	195
100	300	250	229





Gun Metal Horizontal Lift Check Valve, Screwed IS: 778Class – 1

SPECIFICATION:

Gunmetal Horizontal Lift Check Valve, screwed cover, integral seats; screwed female ends (BSP); conforming to IS:778-1984 class 1. Valves are painted blue **IS 14**

TESTING & CERTIFICATION:

Body Test Pressure - 1.5 MPa Hyd. Seat Test Pressure - 1.0 MPa Hyd.

All Valves are supplied duly ISI Marked.

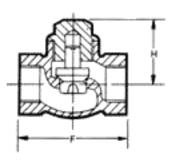
Our Works' Test Certificate is furnished with every supply.

MATERIALS

Components	Material	Material	code
Body, Bonnet, & Valve Disc	Cunmetal/Leaded Tin Bronze	GM/LTI	82



Nominal Size	· F	н
15	60	36
20	70	40
25	80 -	51
32	95	60
40	440	70
50	125	85
65	160	90
80	180	105
100	216	130





Gun Metal Horizontal Lift Check Valve, Flanged IS: 778 Class – 1

SPECIFICATION:

Gunmetal Horizontal Lift Check Valve, screwed cover, integral seats; Ranged ends; conforming to IS:778-1984 class 1. Valves are painted blue

TESTING & CERTIFICATION:

Body Test Pressure - 1.5 MPa Hyd. Seat Test Pressure - 1.0 MPa Hyd.

All Valves are supplied duly ISI Marked.

Our Works' Test Certificate is furnished with every supply.

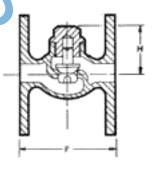
MATERIALS

Components	Material	Material code
Body, Bonnet, & Valve Disc	Gunmetal/Leaded Tin Bronze	CM/LTB2

Nominal Size	F .	н
15	75	36
20	85	40
25	95	\$1
32	110	60
40	120	70
50	145	85
65	165	90
80	185	105
100	216	130









Gun Metal Ferrule IS: 2692

SPECIFICATION:

IS 16

Gunmetal Ferrule as per IS-2692-1978; Screw male ends (BSPT) as per IS-554. Ferrules are supplied with rough finish.

TESTING & CERTIFICATION:

Test Pressure — 2.0 MPa Hyd.

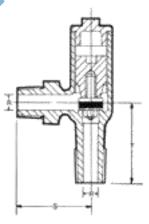
All Ferrules are supplied duly ISI Marked.

Our Works' Test Certificate is furnished with every supply.

MATERIALS

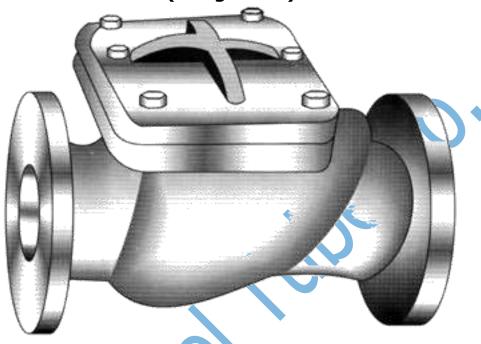
Components	Material	Material code
Body, Plug & Cap	Gunmetal/Leaded Tin Bronze	GM/LTB2
Washer Plate & Nut	High Tensile Brass	нтв
Gasket	Compressed Asbestos Fibre	CAF
Rubber Washer	Natural Rubber	NR.
Copper Washer	Copper Sheet	Cu

Nominal Size	R (MINIMUM)	S (MINIMUM)	T
15	12.3	55	60
20	17.8	60	65
25	24.5	70	75
32	30-8	65	90
40	36.8	95	100
50	46.8	115	120





Cast Iron Reflux Valves Flanged As per IS 5312 (Non Return or Vertical Check Valve) (Flange Ends)



DIMENSIONS

Bore	50 MM	65 MM	80 MW	100 MM	125 MM	150 MM	200 MM	250 MM	300 MM
Face to Face	200	240	260	300	350	400	500	600	700
Flange Diametre	165	1865	200	220	250	285	340	395	445
Flange Of Thickness	93	18	20	22	22	24	25	28	26
Approximately in hig. (wach)	17	24	33	43	58	66	113	199	350
-									

The following Special Features are supplied to customers requirements :

Bye-pass in body Light Vieight Gun Metal Flaps Leather Kaced Flaps.

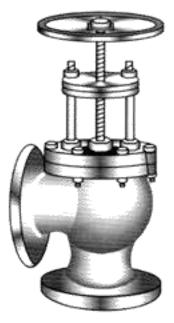
Veril Cock in cover.

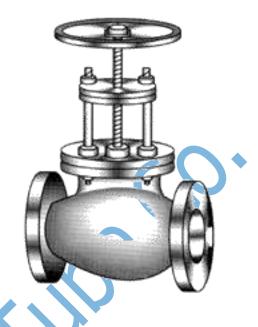
Rebux Valves from 12" Size Upward Upto 24" Size are Provided with Bye Pass 82.

Brass Rod hings Pin Each & Every Valve is Tested to 300 ibs. H. P. P. S. 1.



Globe & Angle Globe Valve





DIMENSIONS OF GLOBE STOP VALVES (WITH APPROXIMATE WEIGHT)

MEASUREMENT	Inches	Prox. MM																
Bore	2	50	2.12	65	3	75	4	100	5	125	6	150	8	200	10	250	12	300
Diameter of Franges	6.12	166	7,54	184	8	500	9	225	11	279	12	300	14%	337	17	425	19%	485
Thickness of Flanges	7/8	22	78	22	4	25	1.18	29	1.54	32	1.184	32	1.38	35	1.3/6	35	1.3/8	35
F. to F. Meas.	8	200	9	225	10.114	265	11.3/4	298	13.34	342	15,34	400	19.3/4	501	23.12	585	26.36	665
Approx weight in Kg. (Each)	2	2	2	*	-3	9	5	ð	90)	12	rà	23	31	34	5	40	И

Globe Steam Valve are tested to 150 bs Steam pressure per sq. inch.

Valve Seat & Spindle can be provided with Stainless Steel When required, ordinarily Gun Metal / Bronze Mounting are Provided.